SIZE OF INDIVIDUAL CONTACTS IN SLIDING FRICTION

John Allan Seward, Jr.
and
Robert Blake Hayman

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by

JOHN ALLAN SEWARD JR. LT(JG) U.S. NAVY
B.S. U.S. Naval Academy 1951

and

ROBERT BLAKE NAYMAN LT(JG) U.S. NAVY
B.A., B.S. Columbia University 1950, 1951

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at the

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ABSTRACT

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by

John Allan Seward, Jr.

Robert Blake Hayman

Submitted to the Department of Naval Architecture and Marine Engineering on May 21, 1956 in partial fulfillment of the requirements for the degree of Naval Engineer.

The object of this investigation was to determine the size of individual contacts in sliding friction by electronically measuring the duration of individual contacts. To accomplish this, a fine insulated tungsten wire and three heavier tungsten wires were imbedded in a glass probe which was ground so that the ends of the tungsten wires were exposed and formed a plane. A plane surface of 1045 steel was rotated beneath, and supported the probe which was held stationary by a pivoted rider arm. The duration of contacts between the fine insulated tungsten wire and the 1045 steel plate was measured electronically by a Sanborn recorder.

Calculations showed that the diameter of the average contact area occuring in sliding friction has an order of magnitude between 2×10^{-4}cm and 6×10^{-4}cm. Most of the contact areas have diameters much smaller than the diameter of the average contact area. The size distribution of the contact areas is such that the log of the number of contacts bears a linear relationship to the log of the average area for intervals of equal area.

Further investigation is required to determine the effect of contact deformation, relative velocity, surface finish and loading on the size of individual contacts in sliding friction.

Thesis Supervisor: Brandon G. Rightmire

Title: Associate Professor of Mechanical Engineering

28721

ACKNOWLEDGEMENT

The authors wish to express their most sincere thanks to Professor Brandon G. Rightmire for his guidance and encouragement given during the preparation of this paper and to acknowledge the valuable assistance of the Staff of the Lubrication Laboratory.

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I. INTRODUCTION

Traditionally, the most satisfactory method for treating the subject of friction has been by the use of experimentally determined coefficients.

In expressions like the following one for total shear force

$$F_s = \tau A$$

neither τ nor A is known with precision. τ in fact, may vary considerably from one individual metallic contact to another. Thus A is really nothing more than a fictitious apparent area which may or may not be the same as the true area of contact. In handling most practical situations, it is not necessary to know these quantities exactly. However, if the mechanism of friction is to be more completely explained, it seems reasonable to suppose that a great deal more information concerning the size and distribution of the individual metallic contacts must be obtained.

Several methods for investigating the true area of contact between metallic surfaces have been devised.

Holm[1] estimated the true contact area by the measurement of electrical resistance. There are some rather severe restrictions which limit the validity of this approach, the unpredictable constriction effect upon the accuracy of the resistance measurements as a true in-

dication of the area in contact and the effect of oxide film to name but two. At best this gives only a rough indication of the true over all contact area. It is impossible to interpret the results in terms of the individual contacts.

Dyson and Hirst[4] were able to draw several interesting conclusions from their work.

a) Surface finish affects the distribution of the areas of contact.

b) An increase in the loading increases the number of the groups of individual contacts but not their size. The size of the groups was estimated as about .2 mm for the pattern produced by pressing a silver steel plate against a silver coated piece of glass.

c) Only a very small part of the metallic surface is in contact.

Here again, the method is not suitable for the determination of the individual contact areas. Also it gives a representation of the static picture only and the degree to which this can be taken as an indication of the dynamic picture is not known.

I-Ming Feng[8] has studied the surface characteristics of metals and reports the dimensions of the scratches produced by diamond dust (0 to .5 micron) to be of the order of .01 to .05 microns. One micron = 10^{-4}cm.

[illegible]

[illegible]lection of the air in contact and [illegible] of [illegible] film to make out [illegible]. [illegible] this [illegible] [illegible] a rough indication of the [illegible] over all contact area. It is impossible to interpret the results in terms of the individual contacts.

Dyson and [illegible][4] were able to draw certain interesting conclusions from their [illegible].

a) [illegible] [illegible] [illegible] of the area of contact.

b) As increase in the loading increases the number of the groups of individual contacts but not their size. The size of the groups was estimated as about .5 mm for the [illegible] pressures by [illegible] a silver [illegible] [illegible] against a silver coated [illegible] of glass.

c) Only a very small part of the metallic surface is in contact.

[illegible] even, the [illegible] is not suitable for the [illegible] of individual [illegible]. [illegible] [illegible] of the [illegible] [illegible] and [illegible] [illegible] to [illegible] [illegible] [illegible] [illegible] [illegible] [illegible] is not known.

[illegible] [illegible] [illegible] [illegible] [illegible] [

E. Rabinowicz has proposed three interesting though somewhat indirect methods for estimating the average diameter of the individual contacts.

1. As part of his investigation of the static and kinetic coefficients of friction, Rabinowicz[2] predicts an average contact diameter of about 7×10^{-4}cm for copper on steel.
2. Rabinowicz and Tabor[3] estimate the average weight of transfer particles produced by the sliding motion between metallic surfaces to be about 10^{-8}grams. By assuming a simple hemispherical model, Rabinowicz[2] computed an average diameter of about 17×10^{-4}cm for the individual contacts.
3. The most recent method used by Rabinowicz[6] to predict the average diameter of the individual contact area comes as the result of the application of the auto-correlation analysis of sliding friction. The diameter obtained by this method is in the order of 10^{-3}cm.

The work of this present investigation represents an attempt to determine the magnitude of the average contact diameter in a much more direct manner. The time that a very fine tungsten wire imbedded in glass (Fig. 4) remains in contact with the surface imperfections as it moves relative to the face of a steel plate may be re-

3. Observations are proposed further refining such a scheme, without reference to calculating the average water of the individual constituents.

4. As part of his investigation of the atmospheric conditions of Jupiter, [illegible] predicts an average [illegible] length of about 1 x 10^{-5} cm for oscillations in atmosphere.

5. Mesomolecular [illegible] estimate the order of magnitude of energy quantities produced by the sliding motion between molecules supposed to be about 10^{-4} ergs. By assuming a simple mechanical model, [illegible] computed an average diameter of about 1 x 10^{-5} cm for the in vacuum distance.

6. The book [illegible] [illegible] discusses the [illegible] diameter of the [illegible] molecules also owing to the result of the application of the auto-correlation analysis of [illegible] motion. The [illegible] [illegible] subject is the order of 10^{-5} cm.

7. In work of this [illegible] investigation [illegible] attempt to [illegible] [illegible] [illegible] in a much more [illegible] manner. [illegible] a very [illegible] [illegible] [illegible]

corded electronically by a Hanborn recorder. The problem which remains is essentially that of relating this measured contact duration to the individual area of contact.

II. PROCEDURE

The apparatus used to determine the size of individual contact areas in sliding friction is shown in Figures 1, 2, and 3. Figure 1 is an overall view of the experimental set up. Figure 2 is a closer side view of the inverted drill press. Figure 3 is a close up showing in detail the mounting of the glass probe and steel plate.

A variable speed gear drive is used to turn the spindle of the inverted drill press. The flat plate specimen of 1045 steel is secured to a circular mounting block which is held in the drill chuck. The steel plate rotates beneath and supports the glass probe containing a fine tungsten contact wire. The glass probe is held stationary by a rider arm mounted on a platform which is clamped to the drill column. The rider arm is piveted about a horizontal axis and balanced to permit the application of any desired total load. The steel plate is insulated from the mounting block and connected by wire to one side of a resistance bridge. The fine tungsten contact wire in the glass probe is connected to the other side of the bridge. The resistance bridge is connected to the Sanborn recorder so that contact between the steel plate and the tungsten contact wire can be recorded on tape.

The steel plate was rotated at speeds ranging

from .015 to .055 RPM. These low speeds were obtained by using a belt drive pulley system in conjunction with the variable speed gear drive. The lowest steady rotational speed which could be maintained by the variable speed gear drive with the pulley combination used was .015 RPM. The highest speed of rotation which still permitted distinguishing between the traces of individual contacts was about .055 RPM. Speed of rotation was measured by counting the circumferential distance which the rotating circular mounting block traveled with respect to a fixed pointer during one minute. Dividing this circumferential distance by the total circumference of the circular mounting block gave the speed of rotation in RPM.

A sketch of the glass probe is shown in Figure 4. The three relatively large diameter tungsten wires were undercut sufficiently to permit the fine tungsten contact wire to act as a high spot on that plane. Attaining the proper amount of undercutting to obtain intermittant contact between the tungsten contact wire and the steel plate was a trial process which took considerable time and patience. Two representative tape traces which show intermittant contact are given in Figure 5. For both traces the arrows beneath the traces point out the start of contact and the arrows above the traces point out the end of contact. The duration of a single contact is proportional to

the tape distance between the lines of action of any one lower arrow and the first upper arrow to the right of that lower arrow.

While measuring the size of individual contacts in sliding friction, it was decided to attempt to determine the effect of three variables:

1. Surface finish
2. Relative velocity (speed of rotation)
3. Load

To do this three sets of data were taken. Each set consisted of taking from five to seven tape recordings for a given surface finish, a given speed of rotation, and a range of loads (one tape for each load). For the first two sets of data the steel plate was finished with 2/0 emery paper. For the third set of data the steel plate was finished with #1 emery paper. In all cases the probe was undercut and finished with 2/0 emery paper. The first two sets of data were taken at the maximum difference in the speeds of rotation. The tabulated data for each of the 17 tape recordings is given in Appendix D.

In order to analyze the recorded data the following assumptions were made:

1. There is a single high spot on the probe contact wire.
2. The high spots on the steel plate and the high spot on the probe contact wire have spherical

the exp[illegible] difference between the flows of motion of any one lower motion and the [illegible] or [illegible] to [illegible] of the same [illegible] motion.

This [illegible] the [illegible] limit [illegible] change in utility function, it was [illegible] to [illegible] be [illegible] of the [illegible] of these variables:

1. [illegible] flows

2. [illegible] velocity [illegible] of rotation

3. [illegible]

To do this [illegible] rate of [illegible] function. [illegible] set [illegible] [illegible] from [illegible] to [illegible] [illegible] relationship [illegible] a given [illegible] function, a [illegible] [illegible] of [illegible], and [illegible] [illegible] [illegible] [illegible]. For the first [illegible] [illegible] [illegible]

surfaces with the same radius of curvature.

3. The effect of the limited size of the probe contact wire high spot is negligible.
4. The effect of the deformation of the two high spots during their mutual crossing is negligible.

With these assumptions it follows that during the crossing the maximum area in contact is circular with a diameter equal to one half of the tape contact distance times the crossing speed divided by the tape speed. That is:

$$\text{Contact diameter} = \frac{(\text{tape distance})(\text{crossing speed})}{2(\text{tape speed})} \qquad (1)$$

Therefore, we have defined contact area as the maximum area in contact between two high spots during their mutual crossing.

The average of the contact diameters for each tape was computed by dividing the sum of the tape distance by the number of contacts and converting to contact diameter by equation (1).

The diameter of the average contact area for each tape was calculated using a statistical method to obtain the average tape distance squared and then, after taking the square root, converting to contact diameter by using equation (1).

The statistical method can best be explained by referring to Table XXI. Twenty evenly spaced intervals of tape distance squared were used. In addition, the first interval was further broken down into ten evenly spaced intervals of distance squared. This additional breakdown was used to determine a more accurate mean value of tape distance squared for the first interval. The mean value of tape distance squared for all other intervals is defined as the average of the extreme tape distances squared for that interval. For all tapes the spacing of the intervals was such that the mean value of the tape distance squared for any one interval represented the same contact area for all tapes. Each of the few contact durations which did not fall within the twenty intervals was used as though it was the mean value of an interval containing that one contact duration.

III. RESULTS

The results of this investigation are given in Tables I and XX and in Figures 6, 7, and 8. The average diameter of the contact areas for each tape ranged from 1.16×10^{-4}cm to 3.77×10^{-4}cm. The diameter of the average area ranged from 1.93×10^{-4}cm to 5.90×10^{-4}cm.

Figure 6 shows the effect of relative velocity, loading, an surface finish on the average diameter of the contacts and on the diameter of the average contact area. The effect of these three variables is the same on both these diameters. Decreasing relative velocity decreases these diameters. Increasing loading with the 2/0 surface finish decreases these diameters. The coarser #1 surface finish tends to make the size of these diameters independent of loading.

The total number of contacts tabulated in Tables II through XIX is 3,169. Table XX shows that for these total contacts

2,493 have individual contact areas less than 292×10^{-8}cm^2
2,524 have individual contact areas less than 14.6×10^{-8}cm^2
1,558 have individual contact areas less than 1.46×10^{-8}cm^2

This means that 80% of the contacts have diameters less than 4.3×10^{-4}cm, and about 50% of the contacts have diameters less than 1.4×10^{-4}cm. This size distribution of contact areas is given in Figures 7 and 8. These plots

[illegible]

[illegible]

[illegible]

[

show that a straight line relationship exists between the log of the number of contacts and the log of the average area for intervals of equal area.

IV. DISCUSSION OF RESULTS

The accuracy of the diameter calculations depends primarily upon the relation between the measured contact duration and the contact area. Equation (1) is exact, and therefore the calculated diameters are correct, provided that the assumptions given in the procedure are exact. Therefore, each assumption will be examined to determine its validity.

Assumption 1: There is a single high spot on the probe contact wire. An attempt was made to insure the exactness of this assumption by making the exposed end of contact wire as small as possible. The exposed end of the probe contact wire was an ellipse with the following measurements:

$$\text{major axis} = 5.2 \times 10^{-4}\text{cm}$$

$$\text{minor axis} = 4.5 \times 10^{-4}\text{cm}$$

This shows that the mean diameter of the exposed end of the probe contact wire is of the same order of magnitude as the diameter of the average contact area. Therefore, it is improbable that there is more than one high spot on the probe contact wire. Hence we can say that assumption 1 is probably exact.

Assumption 2: The high spots on the steel plate and the high spot on the probe contact wire have spherical surfaces with the same radius of curvature. Most previous

[illegible]

investigators have used either hemispherical models or circular models for their investigation of contact area sizes. Therefore, it is felt that the assumption of spherical surfaces is a valid one provided that the plate surface is properly finished. To minimize the possibility of ridge shaped contact areas the plate surface was finished in two perpendicular directions. The effect of differences in the radii of curvature of the mutually crossing high spots upon the relation between contact duration and contact area will be negligible if the radii of curvature are large. According to previous investigations the angle of rise of the high spots is small. This means large radii of curvature of the spherical surfaces of the high spots. Consequently the effect of differences in radii of curvature on the relations between contact duration and contact area is negligible. Theoretically, while assumption 2 must be true for equation (1) to be exact, actually, the differences in radii of curvature have a negligible effect on the calculated values of contact diameters.

Assumption 3: <u>The effect of the limited size of the probe contact wire high spot is negligible.</u> The maximum area in contact during a crossing is actually limited to the area of the end of the probe contact wire. This area is about $17.7 \times 10^{-5} cm^2$. Approximately 20% of the total number of the contacts have contact areas which are greater. We are actually interested in measuring the contact area

which would exist if the size of the probe contact wire high spot was not limited. The fact that the contact wire size is so small means that the larger 20% of diameters calculated using equation (1) would be smaller than the diameters that we are interested in calculating. The larger 20% of the contact durations add considerably to the size of the calculated average diameter of contact and the calculated diameter of the average area. Therefore, the limited size of the probe probably has a significant effect on these two calculated averages.

Assumption 4: <u>The effect of the deformation of the two high spots during their mutual crossing is negligible.</u> The hard tungsten probe contact wire will resist deformation. Hence the deformation will be limited to the 1045 steel plate. Limiting the deformation to one high spot will reduce the effect of deformation on contact durations. The effect of any deformation which does take place will be to increase the contact duration. This would cause the calculations to predict larger contact sizes than actually exist. Whether or not the effect of deformation on contact duration introduces significant error into the calculations is not known.

In order better to evaluate the significance of the calculated sizes of the contacts it is recommended that further investigation be made to determine the effect of the deformation of contacts on the contact durations. Nevertheless we can say that equation (1) gives an order of magni-

tude approximation of the contact diameter. Therefore, we conclude that:

1. The average of the diameters of individual contact areas has an order of magnitude between 1×10^{-4}cm and 4×10^{-4}cm.
2. The diameter of the average area of the individual contact areas has an order of magnitude between 2×10^{-4}cm and 6×10^{-4}cm.

It is obvious from the scatter of the data plotted in Figure 6 that the exact effects of the relative velocity, surface finish, and loading on the size of contact areas have not been determined. Therefore, it is recommended that further investigation be made to determine the effect of variables such as these on the size of contact areas. These plots do show general trends of the effects of relative velocity, surface finish, and loading on the size of contact areas. Therefore, we conclude that:

1. Increasing the relative velocity of the surfaces in contact probably increases the size of individual contact in sliding friction.
2. Increasing the loading probably decreases the size of individual contacts in sliding friction for surfaces finished with 2/0 emery paper.
3. Increasing the roughness of the surface finish probably tends to eliminate the effect of loading on the size of individual contact in sliding friction.

Figures 7 and 8 show the size distribution of contact areas. The solid line in Figure 7 is a plot of the number of contacts in each of twenty even area intervals versus the mean area of each interval. In the intervals which contain large area contacts the ratio of the mean area of the interval to the average diameter of the interval is relatively close to unity. In the intervals which contain the small area contacts the ratio may be much greater than unity. Therefore, the solid line in Figure 7 is not a true representation of the size distribution of contact areas since the mean areas plotted for the intervals containing the small contact areas are considerably larger than the average area of the contacts in those intervals. The average area of the first of the twenty intervals was calculated by breaking that interval into ten evenly spaced area intervals and statistically computing the average area for the first interval. This results in the plotted point indicated by the arrow in Figure 7. Since the ratio of mean area to average contact area approaches unity as the intervals containing the larger contact areas are approached, it is postulated that the result of plotting the number of contacts in each interval versus the average contact area for each interval would be the dashed line in Figure 7. This postulation is corroborated by the plot of the size distribution of the contact areas in the first interval which is given in

Figure 4 shows the size distribution of con-
tact areas. The solid line 1.41 curve is valid for
numerous intervals having a range of length even more intervals
versus the mean area of each interval. In the intervals
which contain large area particles the ratio of the mean
area of the interval to the average diameter of the inter-
val is relatively close to unity. In the intervals which
contain the small area particles the ratio may be much
greater than unity. Therefore, the solid line in figure
4 is not a true representation of the size distribution
of contact areas since the mean areas plotted for the in-
tervals contain the small contact areas considerably
larger than the mean area of the contacts in those in-
tervals. The overall area of the line of the twenty in-
tervals was calculated by dividing that interval into ten
equal equal area intervals. An statistically combining
the data to give the final interval. This results in
the dashed line illustrated by the dot on in figure 4.
Since the ratio is much more to average contact area ap-
proached unity in the interval containing the larger con-
tact areas, the mean diameter, it is assumed that the re-
sult of dividing the number of contacts in each interval
versus the average contact area for each interval would be
the solid line in figure 4. This construction is
[illegible] of the size distribution of
contact areas in the first interval which is given in

Figure 8. The slope of the straight line plot in Figure 8 is equal to the slope of the dashed line plot in Figure 7. The mean area was used as the basis for this plot. However, since the area intervals are much smaller in this case, the ratio of mean area to average contact area for all intervals will be much closer to unity. Therefore, the plot given in Figure 8 is a good representation of the size distribution of contact areas.

We conclude that the distribution of contact areas is such that the log of the number of contacts bears a straight line relationship to the log of the average area for intervals of equal areas. Table XX shows the contact area distribution for all tapes. From Table XX we conclude that:

1. About 80% of the contact areas have diameters less than 4.3×10^{-5}cm.
2. About 50% of the contact areas have diameters less than 1.4×10^{-5}cm.

It is recommended that further statistical analysis of the tabulated data should be made for the purpose of explaining the size distribution of the contact areas.

[illegible] 1. The slope of the transmission line [illegible] is equal to the slope of the damped line [illegible] 2. The mean [illegible] on the well-[illegible] conductor, which has zero inductance [illegible] [illegible] case, the ratio of [illegible] [illegible] the [illegible] will be much closer to unity. [illegible] case, the [illegible] is a good approximation [illegible] the case [illegible] of conduit cables.

We conclude that the dissociation of conduit cables [illegible] the log of the number of conductors [illegible] [illegible] line resistance to the log of the [illegible] area [illegible] interval of equal [illegible]. Thus at [illegible] the conduit [illegible] the distribution for [illegible] [illegible] [illegible] [illegible] [illegible]

1. About 5% of the conduit areas have diameters less than [illegible] x 10^{-5} [illegible].

2. About [illegible] of the conduit areas [illegible] diameters less than [illegible] x 10^{-5} [illegible].

It is recommended that further measurements analyzing [illegible] [illegible] be made for the [illegible] [illegible] [illegible] [illegible]

V. CONCLUSIONS

1. The average of the diameters of individual contact areas has an order of magnitude between 1×10^{-4}cm and 4×10^{-4}cm.

2. The diameter of the average area of the individual contact areas has an order of magnitude between 2×10^{-4}cm and 6×10^{-4}cm.

3. Increasing the relative velocity of the surfaces in contact probably increases the size of individual contacts in sliding friction.

4. Increasing the loading probably decreases the size of individual contacts in sliding friction for surfaces finished with 2/0 emery paper.

5. Increasing the roughness of the surface finish probably tends to eliminate the effect of loading on the size of individual contacts in sliding friction.

6. The distribution of contact areas is such that the log of the number of contacts bears a straight line relationship to the log of the average area for intervals of equal area.

7. About 80% of the contact areas have diameters less than 4.3×10^{-5}cm.

8. About 50% of the contact areas have diameters less than 1.4×10^{-5}cm.

[illegible]

1. [illegible] of the [illegible] individual [illegible] [illegible] [illegible] between [illegible] and [illegible].

2. The diameter of [illegible] [illegible] [illegible] [illegible] [illegible] [illegible] [illegible] [illegible] [illegible] [illegible] [illegible].

3. Increasing the resistance would [illegible] [illegible] [illegible] [illegible] [illegible] [illegible] [illegible] [illegible] [illegible].

4. [illegible] [illegible] [illegible] [illegible] [illegible] [illegible] [illegible] [illegible] [illegible] [illegible]

VI. RECOMMENDATIONS

1. Further investigation should be made to determine the effect of the deformation of contacts on the contact durations.

2. Further investigation should be made to determine the effect of variables such as relative velocity, surface finish, and loading on the size of individual contacts in sliding friction.

3. Further statistical analysis of the tabulated data should be made for the purpose of explaining the size distribution of the contact areas.

VII. APPENDIX

APPENDIX A

Pictures of Experimental Set Up and Sketch of Probe

Page

Figure 1. Picture, Over All Experimental Set Up ... A 2

Figure 2. Picture, Side View of Wear Machine ..... A 3

Figure 3. Picture, Close Up of Mounted Probe ..... A 4

Figure 4. Sketch of Probe ..... A 5

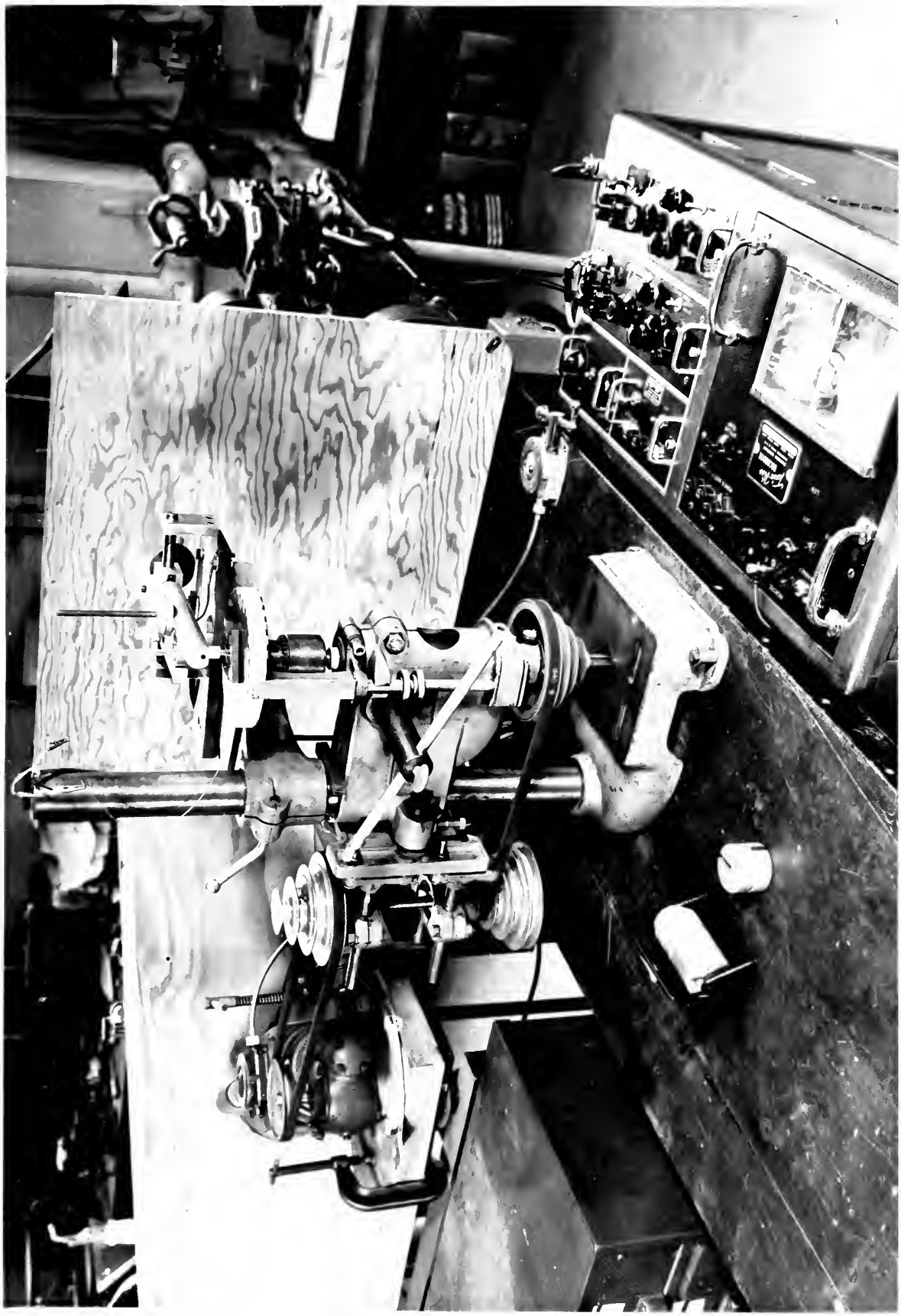


Figure II
Side View of Wear Machine

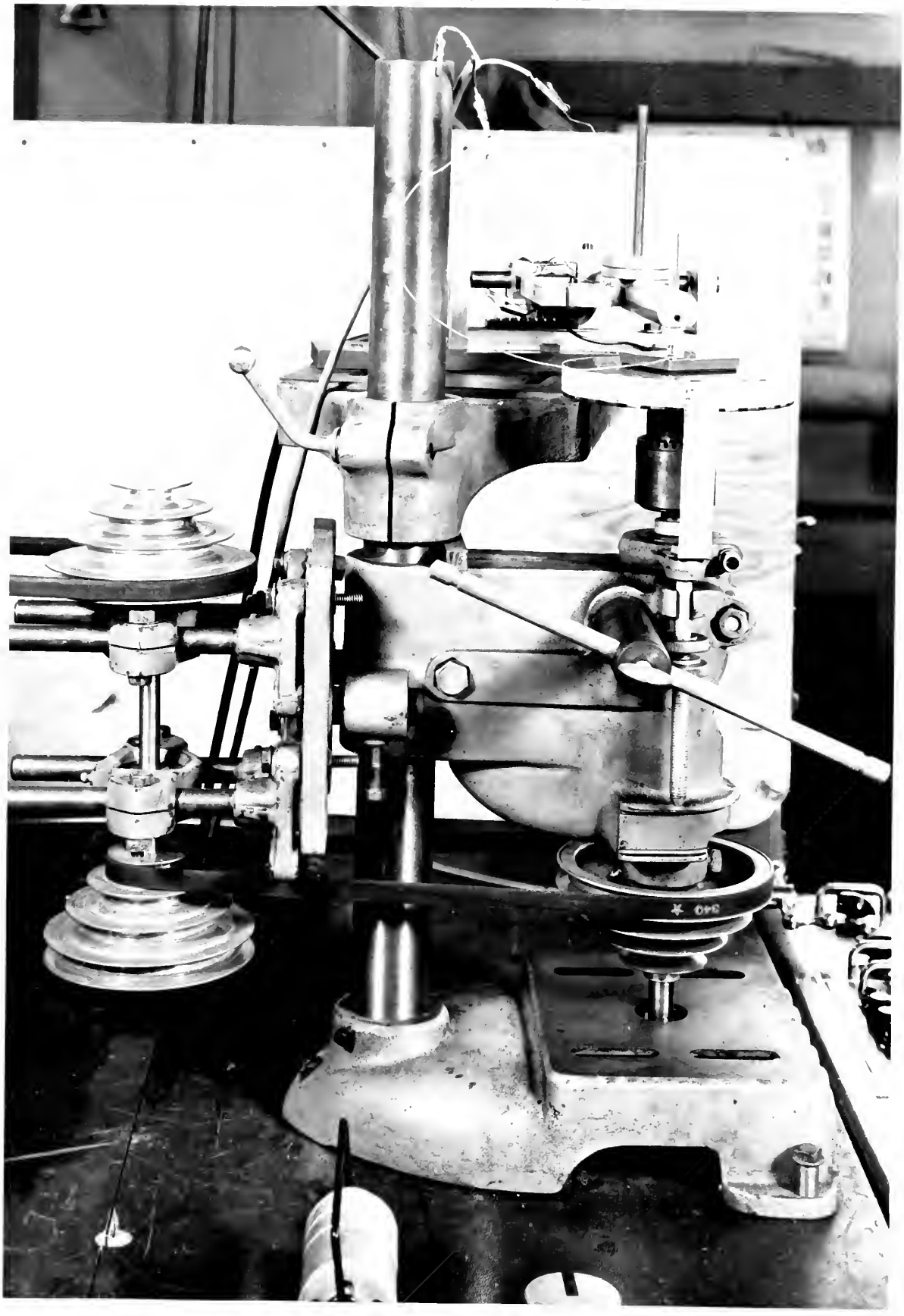


Figure III
Close Up of Mounted Probe

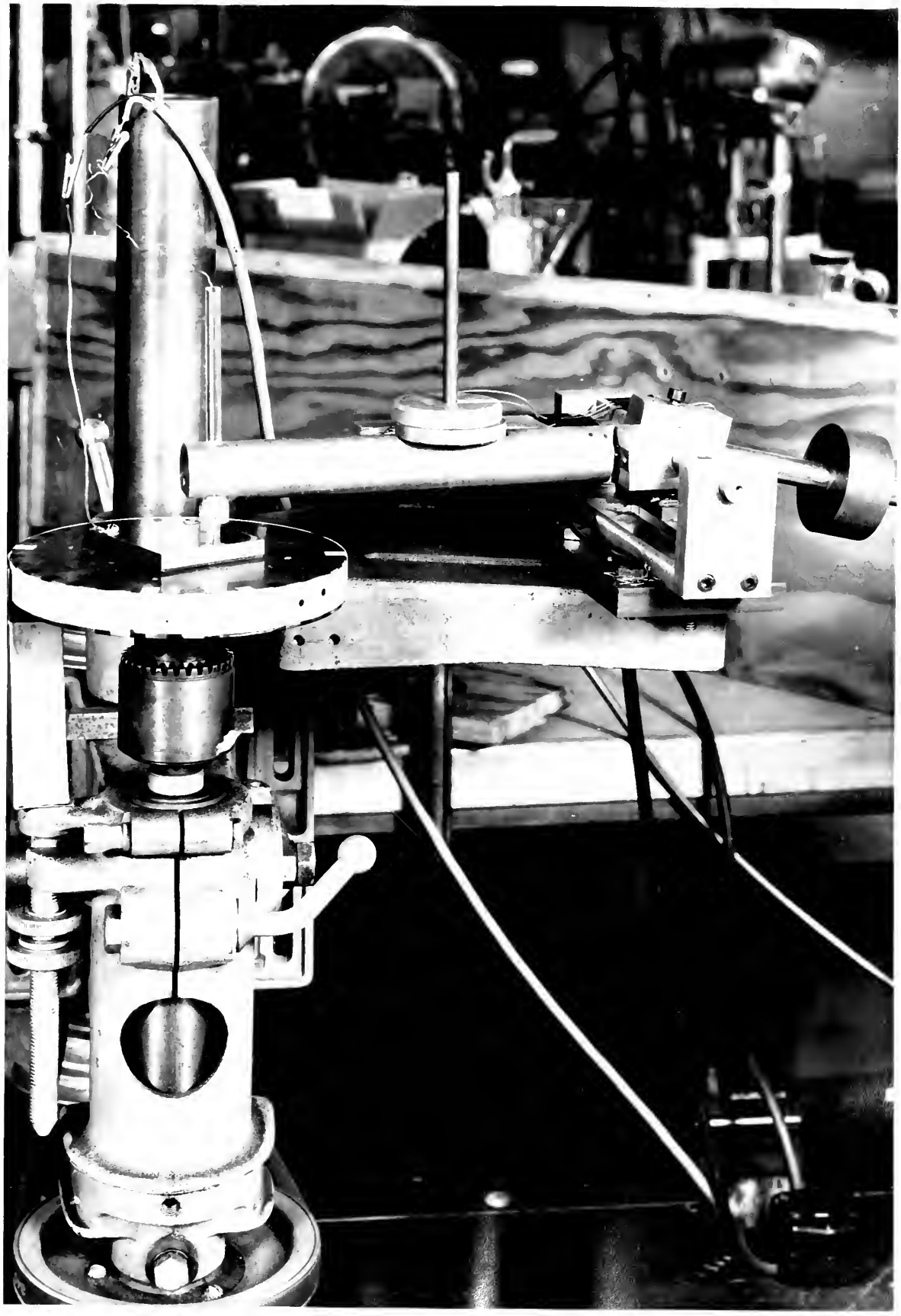
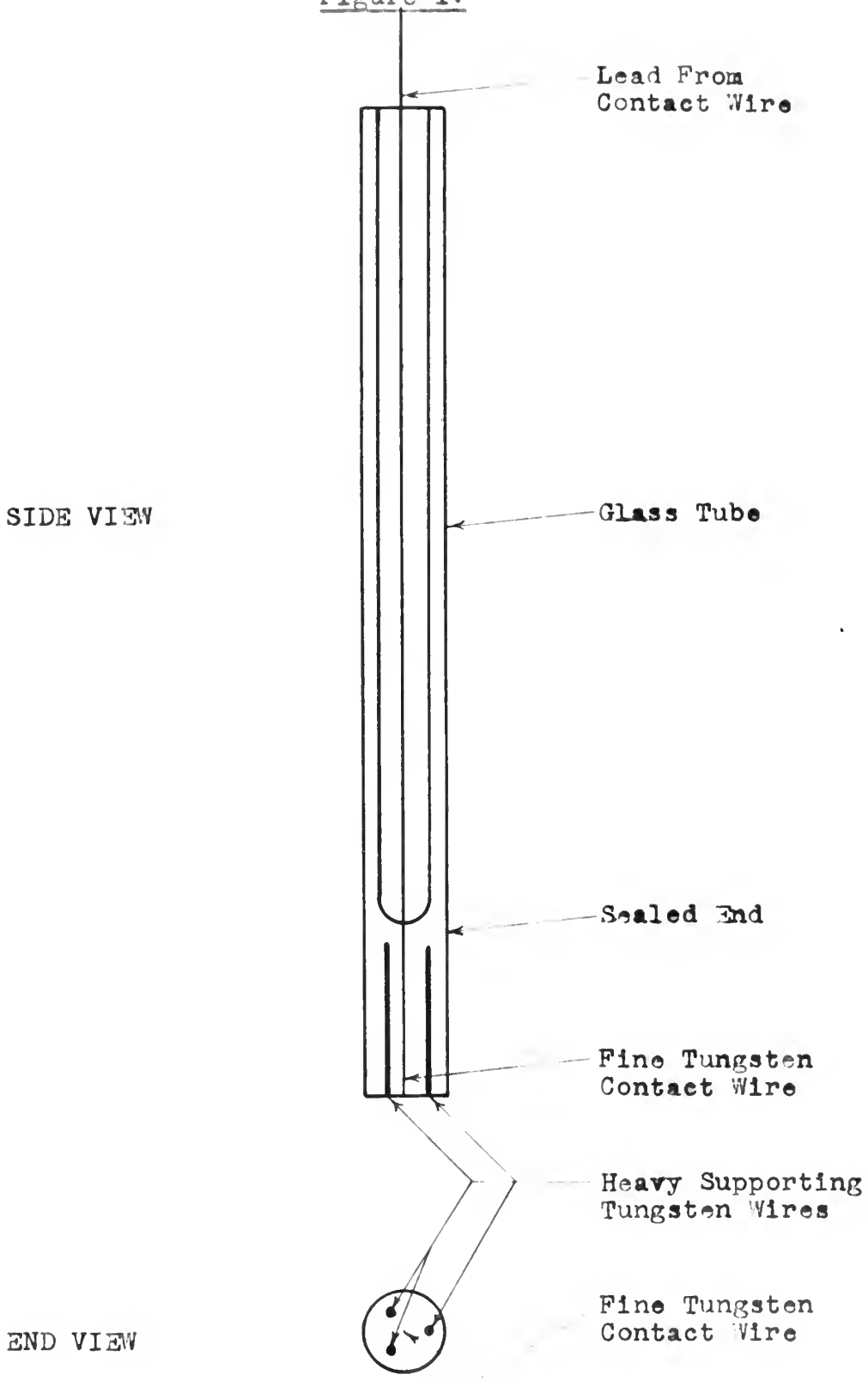


Figure IV



GLASS PROBE (Double the actual size)

APPENDIX B

Representative Tape

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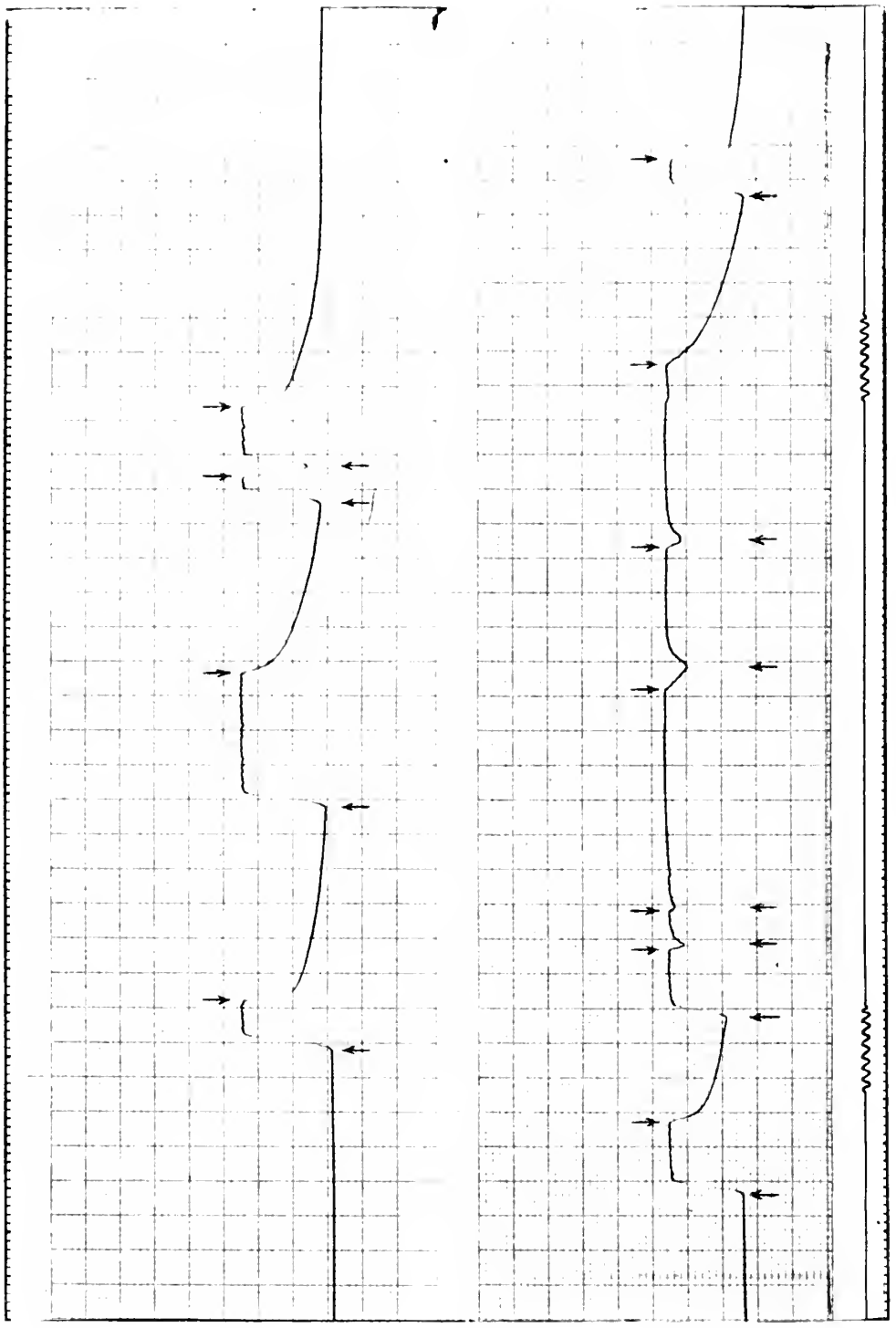
Figure 5. Picture, Representative Tape ..... A 7

Figure V



REPRESENTATIVE TAPE TRACES

APPENDIX C

Graphs of Results

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Figure 8. Plot, Size Distribution of Contact Areas with Diameters Less Than Probe Diameter ..... A 11

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Figure 3. 1907, The Lithograph of Conduit Operator for Immediate Use, Open Mode Length 3

Figure VI

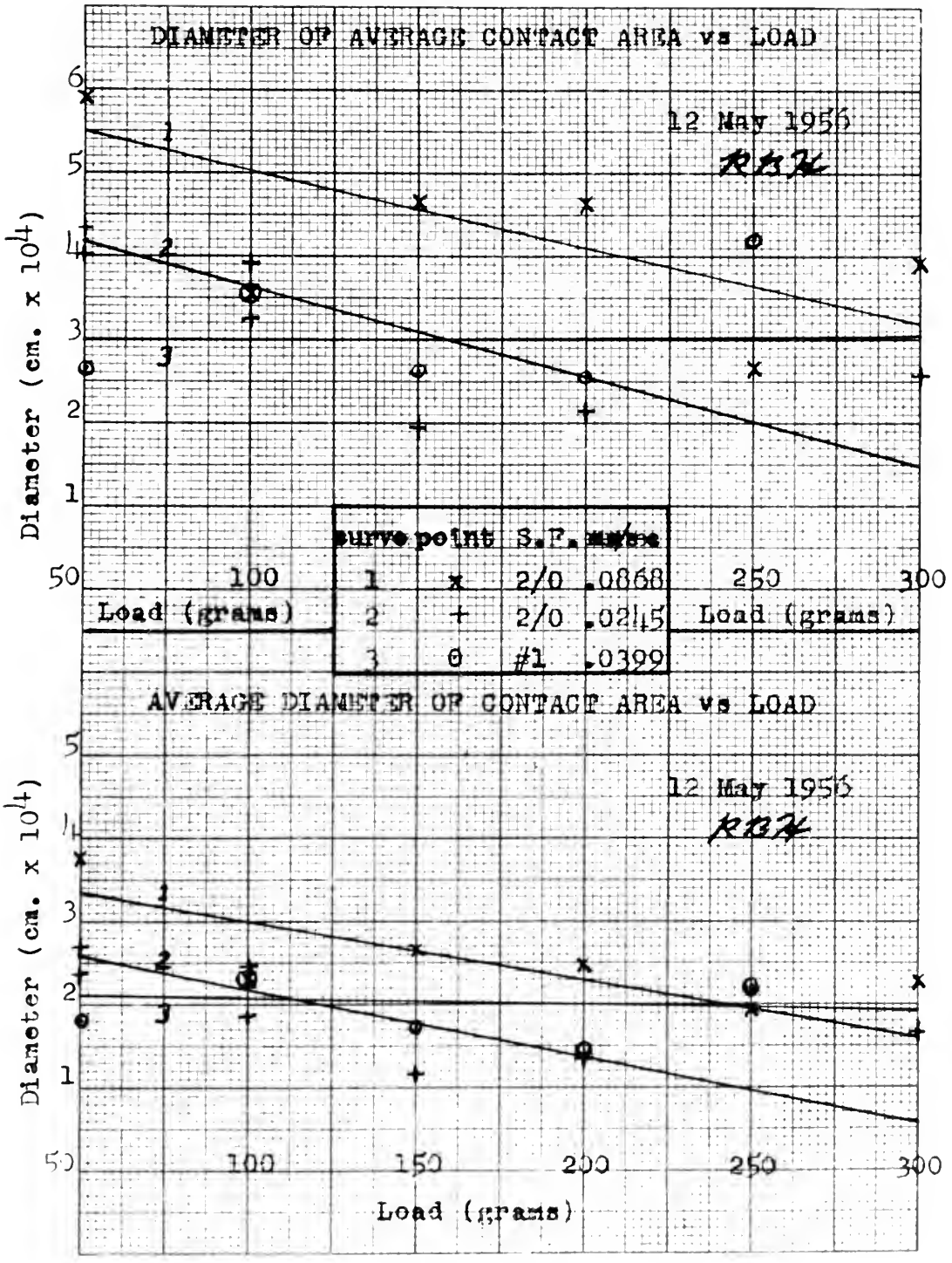

DIAMETER OF AVERAGE CONTACT AREA vs LOAD
12 May 1956
RBK
Diameter (cm. x 10^4)
Load (grams)
Curve point S.F. Mass
1 x 2/0 .0868
2 + 2/0 .0245
3 o #1 .0399
AVERAGE DIAMETER OF CONTACT AREA vs LOAD
12 May 1956
RBK
Diameter (cm. x 10^4)
Load (grams)

Figure VII

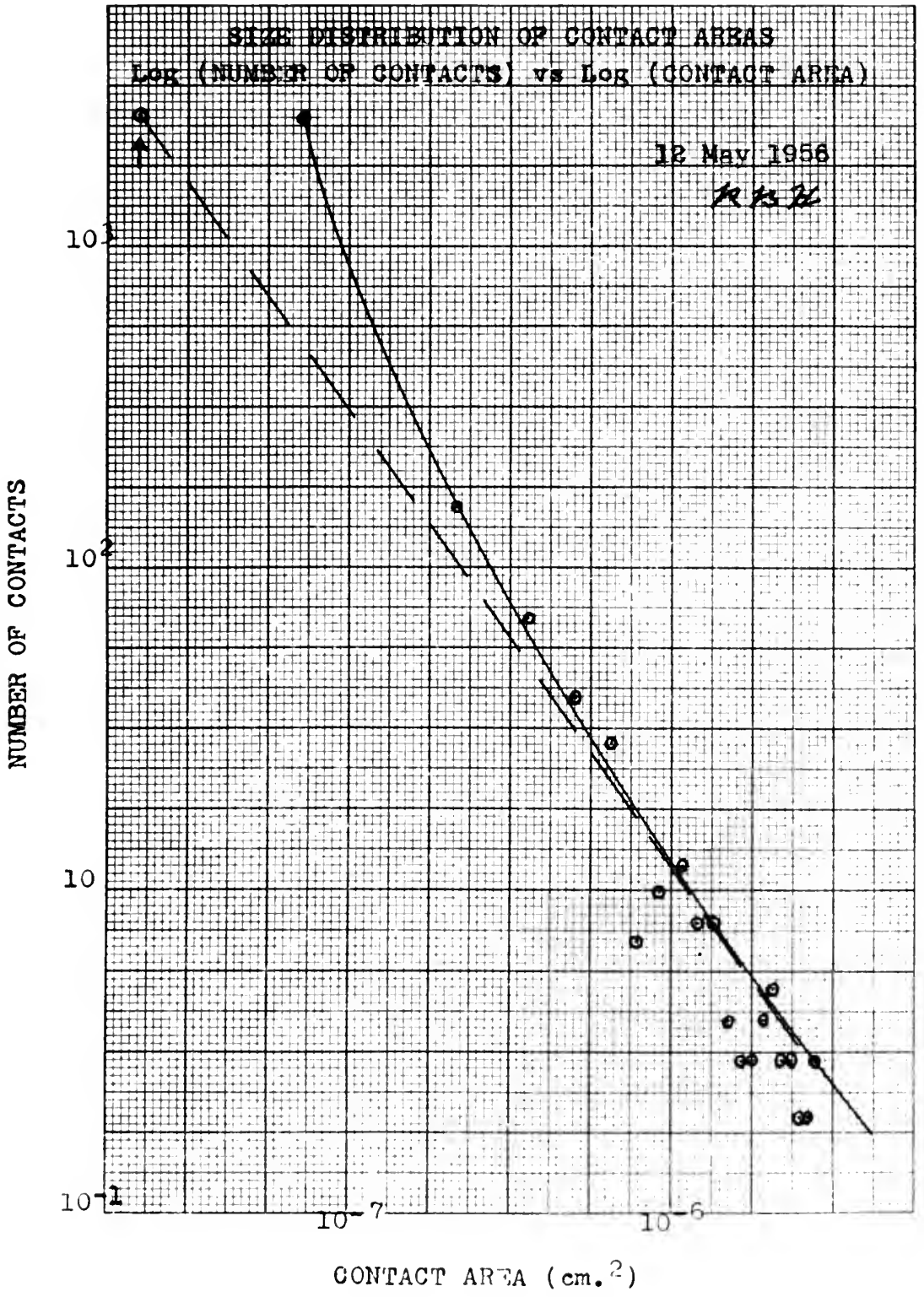
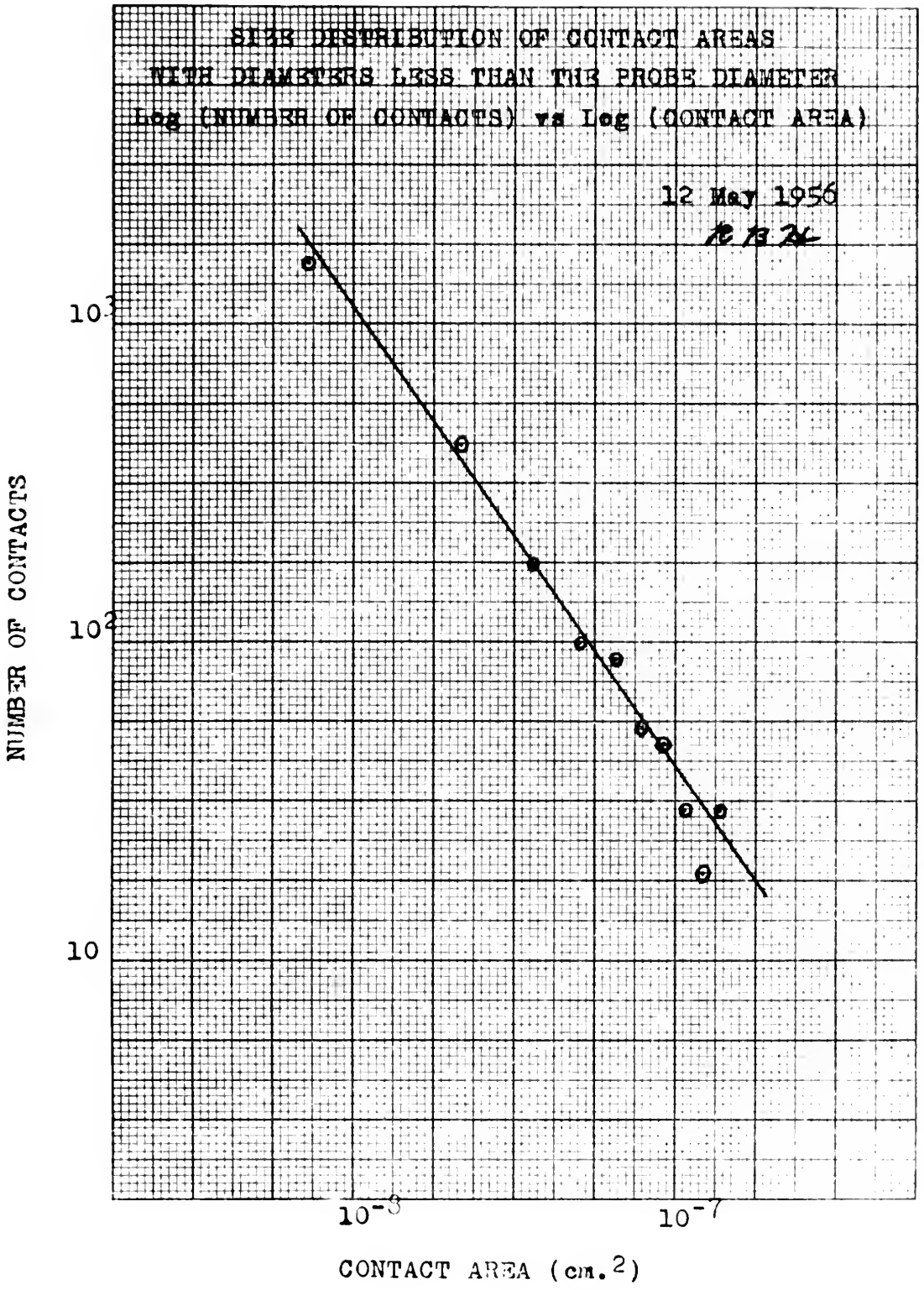

SIZE DISTRIBUTION OF CONTACT AREAS
Log (NUMBER OF CONTACTS) vs Log (CONTACT AREA)
12 May 1956
NUMBER OF CONTACTS
10^3
10^2
10
10^{-1}
10^{-7}
10^{-6}
CONTACT AREA (cm.^{2})

Figure VIII


SIZE DISTRIBUTION OF CONTACT AREAS
WITH DIAMETERS LESS THAN THE PROBE DIAMETER
Log (NUMBER OF CONTACTS) vs Log (CONTACT AREA)
12 May 1956
NUMBER OF CONTACTS
10^3
10^2
10
10^{-8}
10^{-7}
CONTACT AREA (cm.^{2})

APPENDIX D

Identification of Tapes - Tabulated Data

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Appendix A

Identification of Types - Tonsular Area

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Table I

IDENTIFICATION OF TAPES AND SUMMARY OF DIAMETER CALCULATIONS

TAPE No.	SURFACE FINISH	LOAD	VELOCITY $\times 10^2$ mm/sec	AVERAGE DIAMETER $\times 10^4$ cm	DIAMETER OF AVERAGE AREA $\times 10^4$ cm
1	2/0	100	2.45	2.37	4.01
2	2/0	100		1.87	4.33
3	2/0	200		2.70	3.24
4	2/0	200		2.46	3.92
5	2/0	300		1.46	1.93
6	2/0	400		1.34	2.13
7	2/0	600		1.67	2.55
8	2/0	100	8.68	3.77	5.90
9	2/0	200		2.30	3.53
10	2/0	300		2.63	4.66
11	2/0	400		2.47	4.62
12	2/0	500		1.93	2.66
13	2/0	600		2.28	3.91
14	1	100	3.99	1.81	2.67
15	1	200		2.33	3.58
16	1	300		1.74	2.61
17	1	400		1.43	2.59
18	1	500		2.21	4.19

Table 1

[illegible]

[illegible]

[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
1	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
2	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
3	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
4	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
5	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
6	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
7	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
8	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
9	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
10	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
11	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
12	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
13	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
14	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
15	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
16	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
17	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
18	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]

Table II

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 1

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	33.8	20	23.7	39	10.0	58	33.8
2	104.0	21	31.2	40	6.0	59	20.2
3	77.0	22	17.3	41	5.6	60	20.8
4	10.0	23	3.0	42	20.2	61	41.0
5	4.9	24	8.0	43	.7	62	8.0
6	8.8	25	2.0	44	16.7	63	5.8
7	17.2	26	9.2	45	5.1	64	4.0
8	19.0	27	5.0	46	77.0	65	10.5
9	155.7	28	6.7	47	5.7	66	61.5
10	72.6	29	59.0	48	29.0	67	4.0
11	15.3	30	18.6	49	3.0	68	4.0
12	9.9	31	5.3	50	3.0	69	16.2
13	4.3	32	5.2	51	4.6	70	8.5
14	2.9	33	5.0	52	4.7	71	5.2
15	8.0	34	38.1	53	34.2	72	4.1
16	2.6	35	42.1	54	39.1	73	11.7
17	3.0	36	6.1	55	17.9	74	3.3
18	1.0	37	6.5	56	11.4	75	12.0
19	24.2	38	4.8	57	5.2		

Table 11

THE CONTAGE. [illegible] (mm) [illegible] No. 1

No.	[illegible]	No.	[illegible]	No.	[illegible]	No.	[illegible]
1	55.[illegible]	20	45.7	39	[illegible]	34	53.[illegible]
2	1[illegible]	21	31.2	40	[illegible]	35	[illegible]
3	4[illegible]	[illegible]	41.3	41	3[illegible]	36	[illegible]
4	1[illegible]	23	3[illegible]	42	[illegible]	37	41.[illegible]
5	[illegible]	24	[illegible]	43	[illegible]	38	[illegible]
6	[illegible]	25	2[illegible]	44	10.[illegible]	39	[illegible]
7	1[illegible].2	26	[illegible]	45	[illegible]	40	[illegible]
8	1[illegible]	27	[illegible]	46	71.[illegible]	41	10.3
9	1[illegible]	28	6.7	47	[illegible]	[illegible]	1[illegible]
10	[illegible]	29	39.[illegible]	48	[illegible]	43	[illegible]
11	1[illegible]	30	16.[illegible]	49	[illegible]	44	[illegible]
12	[illegible]	31	[illegible]	50	[illegible]	45	1[illegible]
13	[illegible]	32	[illegible]	51	[illegible]	46	[illegible]
14	[illegible]	33	[illegible]	52	[illegible]	47	[illegible]
15	[illegible]	34	[illegible]	53	3[illegible]	48	[illegible]
16	[illegible]	35	[illegible]	54	[illegible]	49	[illegible]
17	[illegible]	36	[illegible]	55	1[illegible]	50	3.3
18	1[illegible]	37	[illegible]	56	[illegible]	51	[illegible]
19	2[illegible]	38	[illegible]	57	3.2		

Table III

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 2

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	12.3	26	2.0	51	6.0	76	11.5
2	8.5	27	28.3	52	6.9	77	12.8
3	26.6	28	2.8	53	13.1	78	1.9
4	21.7	29	105.6	54	8.8	79	27.2
5	64.4	30	27.7	55	4.8	80	34.6
6	10.5	31	12.0	56	15.0	81	18.7
7	10.0	32	1.7	57	34.6	82	19.3
8	76.1	33	12.5	58	21.0	83	6.7
9	10.5	34	10.7	59	11.6	84	54.5
10	33.3	35	10.8	60	13.0	85	101.8
11	4.8	36	6.7	61	15.3	86	94.4
12	6.7	37	6.9	62	52.0	87	11.2
13	48.8	38	4.7	63	5.2	88	15.1
14	8.0	39	11.6	64	44.3	89	44.5
15	68.5	40	30.5	65	21.0	90	37.0
16	45.4	41	3.0	66	53.0	91	27.9
17	7.9	42	1.7	67	3.3	92	21.7
18	2.7	43	1.4	68	3.8	93	19.5
19	1.8	44	14.4	69	3.1	94	46.1
20	39.8	45	4.0	70	16.0	95	10.0
21	7.8	46	10.9	71	8.3	96	2.1
22	8.7	47	43.8	72	10.6	97	5.7
23	53.0	48	34.0	73	0.0	98	10.1
24	5.2	49	3.0	74	13.3	99	[illegible]
25	0.1	50	5.4	75	2.5	100	57.7

Table 1[illegible]

[illegible] (mm) [illegible]

No.	[illegible]	No.	[illegible]	No.	[illegible]	No.	[illegible]
1	[illegible]	2	[illegible]	23	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	32	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	24	[illegible]	41	[illegible]	72	[illegible]
[illegible]	[illegible]	25	[illegible]	42	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	26	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	27	[illegible]	[illegible]	[illegible]	81	[illegible]
[illegible]	[illegible]	28	[illegible]	[illegible]	[illegible]	82	[illegible]
[illegible]	[illegible]	29	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	30	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	31	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]

Table III

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 2

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	2.6	118	52.6	135	4.0	151	4.1
102	19.1	119	12.1	136	53.2	152	6.9
103	104.6	120	55.1	137	6.4	153	1.2
104	86.9	121	13.3	138	21.5	154	6.7
105	110.5	122	72.9	139	3.0	155	5.6
106	7.7	123	36.5	140	6.4	156	14.3
107	54.1	124	2.4	141	9.0	157	2.0
108	157.3	125	7.1	142	3.4	158	6.0
109	116.0	126	6.3	143	14.1	159	10.0
110	10.1	127	5.4	144	8.7	160	4.1
111	28.0	128	31.9	145	3.7	161	4.2
112	5.2	129	7.6	146	9.0	162	3.4
113	39.2	130	31.9	147	14.4	163	8.2
114	46.0	131	5.2	148	20.3	164	4.2
115	30.0	132	11.1	149	17.6	165	2.0
116	12.4	133	11.4	150	3.4	166	4.2
117	47.9	134	9.0				

TABLE III

TAPE SCRATCH DIAGRAMS (MM) FOR TAPE No. 2

No.	Length	No.	Length	No.	Length	No.	Length
101	[illegible]	116	[illegible]	131	[illegible]	151	[illegible]
102	19.1	117	18.1	132	[illegible]	152	[illegible]
103	19.6	118	23.1	133	[illegible]	153	[illegible]
104	[illegible]	121	16.3	134	21.3	154	[illegible]
105	[illegible]	122	15.9	135	[illegible]	155	[illegible]
106	17.7	123	[illegible]	136	[illegible]	156	14.1
107	[illegible]	124	[illegible]	137	[illegible]	157	[illegible]
108	15.3	125	[illegible]	138	[illegible]	158	[illegible]
109	11.0	126	[illegible]	139	16.1	159	16.0
110	16.1	127	[illegible]	140	8.7	160	[illegible]
111	[illegible]	128	[illegible]	[illegible]	[illegible]	161	[illegible]
112	[illegible]	129	[illegible]	142	[illegible]	162	[illegible]
113	[illegible]	130	[illegible]	143	[illegible]	163	[illegible]
114	[illegible]	131	[illegible]	144	[illegible]	164	[illegible]
115	[illegible]	132	11.1	145	17.5	165	[illegible]
116	[illegible]	133	[illegible]	150	[illegible]	166	[illegible]
117	[illegible]	[illegible]	[illegible]				

Table IV

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 3

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	32.1	16	20.5	31	3.8	46	5.2
2	4.3	17	6.0	32	62.7	47	3.9
3	5.4	18	5.5	33	3.4	48	7.4
4	5.5	19	7.0	34	6.1	49	23.0
5	3.6	20	1.5	35	3.9	50	23.2
6	15.1	21	5.2	36	3.9	51	11.7
7	7.3	22	17.1	37	7.8	52	71.2
8	74.9	23	5.6	38	4.3	53	23.6
9	12.0	24	11.5	39	12.4	54	6.2
10	11.1	25	4.0	40	10.9	55	10.4
11	13.2	26	3.9	41	4.8	56	6.8
12	10.1	27	4.8	42	15.3	57	3.2
13	5.8	28	2.9	43	24.0	58	9.6
14	5.9	29	5.9	44	23.5	59	47.1
15	3.0	30	36.6	45	115.1		

Table IV

[illegible]

[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
1	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
2	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
3	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
4	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
5	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
6	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
7	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
8	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
9	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
10	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
11	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
12	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
13	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
14	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
15	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]

Table V

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 4

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	54.3	26	9.2	51	47.2	76	7.9
2	110.2	27	5.2	52	23.5	77	7.6
3	3.5	28	14.3	53	51.0	78	17.8
4	23.0	29	11.6	54	66.1	79	7.5
5	3.1	30	7.4	55	34.7	80	17.5
6	205.0	31	5.9	56	8.8	81	7.7
7	32.0	32	22.3	57	8.2	82	11.6
8	2.0	33	14.1	58	16.3	83	60.1
9	3.0	34	93.5	59	13.1	84	39.6
10	11.0	35	2.4	60	11.0	85	13.4
11	7.0	36	136.0	61	7.9	86	6.1
12	24.3	37	22.9	62	12.3	87	41.4
13	48.4	38	25.3	63	24.6	88	2.0
14	96.5	39	16.0	64	7.3	89	8.7
15	68.3	40	11.9	65	24.0	90	8.1
16	31.7	41	58.7	66	4.3	91	2.1
17	7.4	42	49.3	67	7.0	92	16.2
18	11.3	43	9.0	68	16.2	93	25.7
19	7.0	44	12.5	69	3.9	94	12.6
20	3.8	45	34.6	70	14.0	95	4.1
21	2.5	46	17.4	71	11.8	96	30.0
22	2.0	47	9.8	72	4.0	97	11.0
23	7.6	48	30.3	73	5.8	98	13.0
24	8.3	49	6.8	74	10.2	99	1[illegible]
25	47.0	50	15.3	75	6.2	100	5.5

Table V

BACK CONTACT DISTANCES (mm) FOR Test No. 4

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	34.3	26	9.2	51	47.2	76	7.9
2	110.2	27	5.2	52	23.5	77	1.6
3	3.5	28	14.3	53	51.0	78	17.8
4	23.0	29	11.6	54	40.1	79	7.5
5	3.1	30	1.4	55	34.1	80	17.5
6	203.0	31	3.5	56	6.6	81	7.1
7	32.0	32	42.3	57	8.2	82	11.0
8	2.0	33	14.1	58	1.3	83	60.1
9	3.0	34	23.0	59	13.1	84	39.4
10	11.0	35	2.4	60	11.0	85	13.4
11	7.0	36	1360.0	61	1.3	86	0.1
12	24.3	37	22.9	62	12.3	87	41.4
13	46.4	38	24.3	63	24.6	88	2.0
14	36.3	39	1.0	64	1.3	89	8.7
15	68.3	40	11.3	65	24.0	90	8.1
16	21.7	41	52.1	66	1.3	91	2.1
17	7.4	42	9.3	67	7.0	92	16.2
18	11.3	43	3.0	68	16.3	93	29.7
19	7.0	44	12.4	69	3.3	94	16.1
20	3.4	45	1.0	70	1.0	95	4.1
21	5.1	46	17.0	71	11.0	96	3.0
22	2.0	47	4.0	72	4.0	97	1.0
23	1.0	48	34.0	73	3.0	98	7.0
24	6.3	49	6.0	74	16.3	99	1.0
25	41.0	50	1.0	75	4.3	100	1.0

Table V

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 4

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	2.6	109	5.5	117	12.3	125	6.5
102	12.6	110	2.3	118	3.5	126	36.0
103	28.9	111	10.7	119	9.0	127	9.0
104	6.1	112	2.2	120	13.9	128	4.8
105	6.0	113	6.5	121	3.2	129	3.2
106	7.0	114	3.1	122	55.9	130	7.8
107	8.9	115	11.0	123	25.4	131	9.6
108	4.6	116	6.0	124	4.0		

TABLE V

TIME OF [illegible] VIBRATIONS (μs) [illegible] TABLE NO. 4

No.	[illegible]	No.	[illegible]	No.	[illegible]	No.	[illegible]
101	8.0	109	2.0	117	12.3	125	0.8
102	12.6	110	8.3	118	3.5	126	30.0
103	24.3	111	10.7	119	9.0	127	2.0
104	0.1	112	2.5	120	13.3	128	4.0
105	5.0	113	0.5	121	3.2	129	3.2
106	7.0	114	3.1	122	35.3	130	7.8
107	4.4	115	11.0	123	25.4	131	9.0
108	[illegible]	116	0.0	124	4.0		

Table VI

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 5

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	3.6	26	10.5	51	4.1	76	8.9
2	5.3	27	2.5	52	7.1	77	8.4
3	7.7	28	4.5	53	6.0	78	9.0
4	18.8	29	11.1	54	.8	79	10.7
5	4.4	30	7.2	55	3.9	80	4.3
6	3.1	31	15.5	56	3.0	81	14.[illegible]
7	4.7	32	5.3	57	20.0	82	7.9
8	4.7	33	15.5	58	25.1	83	25.8
9	15.2	34	6.0	59	13.4	84	4.6
10	25.5	35	4.5	60	4.0	85	11.0
11	3.5	36	3.8	61	7.3	86	5.4
12	3.6	37	8.1	62	22.6	87	3.0
13	4.2	38	7.1	63	6.0	88	4.3
14	5.3	39	5.8	64	20.3	89	3.4
15	3.0	40	2.3	65	8.5	90	10.0
16	19.1	41	11.0	66	12.7	91	3.9
17	7.1	42	2.0	67	5.2	92	6.3
18	4.0	43	4.1	68	7.0	93	5.0
19	3.5	44	5.8	69	14.2	94	5.1
20	10.7	45	2.0	70	5.0	95	5.0
21	19.1	46	4.0	71	3.8	96	14.2
22	5.0	47	3.0	72	7.9	97	3.4
23	2.2	48	2.0	73	3.1	98	11.7
24	1.0	49	2.0	74	3.9	99	12.2
25	5.6	50	3.5	75	15.5	10	5.2

Table [illegible]

[illegible] (cm) [illegible] No. [illegible]

No.	[illegible]	No.	[illegible]	No.	[illegible]	No.	[illegible]
1	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
2	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
3	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
4	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
5	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
6	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
7	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
8	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
9	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
10	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
11	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
12	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
13	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
14	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
15	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
16	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
17	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
18	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
19	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
20	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
21	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
22	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
23	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
24	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
25	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]

Table VI

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 5

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	2.3	126	7.0	151	6.4	176	5.8
102	15.0	127	2.4	152	20.6	177	11.4
103	5.1	128	6.0	153	4.9	178	13.1
104	24.3	129	8.7	154	22.2	179	3.8
105	5.2	130	3.4	155	7.0	180	5.9
106	4.1	131	2.0	156	7.6	181	5.8
107	2.2	132	6.2	157	9.2	182	3.1
108	23.5	133	8.3	158	11.4	183	3.3
109	5.5	134	5.5	159	7.2	184	2.3
110	6.7	135	5.6	160	2.5	185	5.4
111	35.0	136	7.0	161	5.3	186	9.5
112	14.5	137	15.0	162	3.7	187	8.2
113	5.0	138	4.6	163	7.5	188	17.3
114	1.9	139	4.0	164	10.5	189	10.9
115	3.2	140	14.0	165	9.0	190	7.1
116	2.9	141	8.4	166	0.5	191	78.7
117	2.1	142	3.8	167	5.5	192	11.9
118	1.0	143	5.7	168	1.2	193	29.5
119	7.0	144	1.0	169	39.6	194	14.8
120	18.1	145	22.3	170	10.2	195	10.5
121	21.2	146	7.3	171	23.9	196	3.9
122	12.5	147	7.0	172	2.4	197	5.3
123	15.4	148	10.5	173	8.0	198	.8
124	5.8	149	8.5	174	3.2	199	12.2
125	4.0	150	6.5	175	1.0	200	20.8

Table VI

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 5

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	2.3	125	7.0	151	6.4	177	3.8
102	15.0	127	2.4	152	20.8	177	11.4
103	3.1	128	6.0	153	4.3	178	13.1
104	24.3	129	8.7	154	22.2	179	3.8
105	5.2	130	3.4	155	7.0	180	4.9
106	4.1	131	2.4	156	7.6	181	6.8
107	2.2	132	6.2	157	9.2	182	3.1
108	23.5	133	8.3	158	11.4	183	8.3
109	5.5	134	5.5	159	7.2	184	2.3
110	6.7	135	3.0	160	2.5	185	3.0
111	35.0	136	7.0	161	4.3	186	3.3
112	14.3	137	13.0	162	3.7	187	6.2
113	5.0	138	4.6	163	7.5	188	17.3
114	1.1	139	4.0	164	10.3	189	10.3
115	3.2	140	14.3	165	9.0	190	7.1
116	2.3	141	6.4	166	6.3	191	24.7
117	2.1	142	3.8	167	3.3	192	11.3
118	1.0	143	5.7	168	1.2	193	24.3
119	7.0	144	1.2	169	24.6	194	14.8
120	18.1	145	2.7	170	14.2	195	[illegible]
121	21.2	146	7.7	171	23.3	196	[illegible]
122	14.3	147	7.6	172	2.4	197	[illegible]
123	13.4	148	10.7	173	4.0	198	[illegible]
124	4.9	149	8.3	174	3.2	199	[illegible]
125	4.0	150	6.5	175	1.0	200	[illegible]

Table VI

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 5

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
201	14.0	216	19.1	231	10.0	246	5.6
202	22.2	217	5.1	232	23.9	247	10.7
203	2.3	218	4.4	233	3.9	248	13.7
204	15.8	219	10.5	234	12.0	249	6.6
205	5.8	220	24.3	235	15.9	250	144.7
206	5.4	221	4.3	236	5.1	251	10.0
207	2.8	222	5.6	237	6.0	252	10.9
208	2.2	223	3.1	238	2.7	253	9.7
209	3.6	224	27.2	239	4.0	254	7.2
210	9.0	225	8.3	240	26.0	255	8.9
211	4.0	226	9.3	241	40.3	256	8.7
212	5.3	227	20.6	242	8.7	257	2.0
213	3.8	228	2.0	243	10.3	258	4.6
214	5.6	229	2.8	244	3.3	259	4.6
215	4.0	230	4.0	245	9.6	260	34.0

Table VI

Lab. No. [illegible] Allowance (mm) for Std. No. 5

No.	[illegible]	No.	[illegible]	No.	[illegible]	No.	[illegible]
101	1.0	210	1.1	304	1.0	410	0.0
102	2.0	211	2.1	305	2.0	411	1.7
103	2.3	212	4.0	306	3.3	412	1.7
104	1.0	213	1.0	307	1.0	413	0
105	2.1	214	2.3	308	1.7	414	1.7
106	2.4	215	4.3	309	2.1	415	1.0
107	2.0	216	3.0	310	0.0	416	1.9
108	2.0	217	3.1	311	2.0	417	3.7
109	3.0	218	4.3	312	4.0	418	1.2
110	3.0	219	3.3	313	20.0	419	3.3
111	4.0	220	4.3	314	40.1	420	2.7
112	3.3	221	20.0	315	2.1	421	0.0
113	2.0	222	2.0	316	10.3	422	4.0
114	3.0	223	0.0	317	3.3	423	4.0
115	4.0	224	4.0	318	3.0	424	3.0

Table VII

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 6

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	118.5	26	8.5	51	5.0	76	12.2
2	14.9	27	1.0	52	17.7	77	14.8
3	7.0	28	5.1	53	5.3	78	20.4
4	15.7	29	5.9	54	5.0	79	38.6
5	22.2	30	3.6	55	11.9	80	2.6
6	3.6	31	4.1	56	9.7	81	10.8
7	23.5	32	5.0	57	3.8	82	15.0
8	15.1	33	5.6	58	10.0	83	5.7
9	10.0	34	34.0	59	10.1	84	39.8
10	25.6	35	12.7	60	8.3	85	5.9
11	28.8	36	9.0	61	5.6	86	2.6
12	21.0	37	14.0	62	12.0	87	1.8
13	24.0	38	12.1	63	2.0	88	1.5
14	8.5	39	7.1	64	3.1	89	7.0
15	2.2	40	31.1	65	2.1	90	2.8
16	3.7	41	5.4	66	3.8	91	2.4
17	7.2	42	10.6	67	7.1	92	12.0
18	5.6	43	8.1	68	9.5	93	14.7
19	5.5	44	3.7	69	3.9	94	3.6
20	8.0	45	3.0	70	3.7	95	8.6
21	7.6	46	49.1	71	5.0	96	1.7
22	7.2	47	3.8	72	23.6	97	7.2
23	5.6	48	5.5	73	10.1	98	2.7
24	6.0	49	3.7	74	22.3	99	10.2
25	4.0	50	3.6	75	18.0	100	[illegible].0

[illegible]

TABLE 10: TWO-[illegible] DISPERSION (mm) in [illegible]

No.	DISTANCE	No.	DISPERSION	No.	DISTANCE	No.	DISPERSION
1	116.3	26	8.3	51	3.0	76	12.2
2	14.2	27	1.0	52	17.7	77	14.8
3	7.0	28	3.1	53	5.3	78	20.4
4	15.7	29	4.9	54	3.0	79	34.8
5	22.1	30	3.6	55	11.3	80	2.6
6	3.0	31	4.1	56	3.7	81	16.4
7	23.3	32	3.0	57	3.8	82	13.0
8	13.1	33	3.6	58	10.0	83	3.7
9	10.6	34	34.0	59	10.1	84	3.8
10	29.0	35	12.1	60	6.3	85	3.3
11	26.3	36	3.0	61	[illegible]	86	2.0
12	21.0	37	14.0	62	12.0	87	1.8
13	24.0	38	12.1	63	2.0	88	1.3
14	6.3	39	1.1	64	3.1	89	1.0
15	2.0	40	31.1	65	2.1	90	2.8
16	3.1	41	3.4	66	3.4	91	2.4
17	1.4	42	10.[illegible]	67	1.1	92	1.0
18	3.[illegible]	43	8.1	68	1.3	93	14.1
19	3.[illegible]	[illegible]	2.7	69	3.[illegible]	[illegible]	3.1
20	8.[illegible]	45	2.[illegible]	70	2.1	95	8.3
21	1.8	46	[illegible].1	71	[illegible]	96	1.7
22	1.2	47	1.[illegible]	72	[illegible]	97	[illegible]
23	[illegible]	48	[illegible]	73	1.1	98	9.1
24	[illegible]	49	[illegible]	74	[illegible]	99	[illegible]
25	[illegible]	50	[illegible]	75	[illegible]	100	[illegible]

Table VII

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 6

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	49.1	120	45.8	139	5.9	158	10.8
102	10.5	121	17.2	140	2.9	159	5.0
103	15.1	122	4.6	141	7.0	160	9.8
104	26.6	123	10.0	142	4.5	161	3.2
105	4.6	124	1.1	143	4.0	162	4.8
106	13.0	125	9.8	144	16.2	163	3.5
107	4.1	126	12.0	145	12.5	164	1.2
108	3.0	127	5.5	146	12.0	165	2.2
109	2.0	128	11.2	147	4.0	166	3.2
110	6.9	129	2.6	148	5.2	167	2.4
111	4.0	130	1.0	149	11.5	168	3.3
112	8.1	131	6.7	150	6.0	169	11.8
113	1.8	132	5.3	151	5.3	170	7.8
114	24.1	133	4.6	152	2.6	171	4.7
115	30.5	134	5.1	153	3.9	172	36.0
116	4.2	135	32.5	154	23.0	173	41.0
117	4.1	136	5.9	155	27.0	174	7.5
118	4.1	137	9.0	156	12.8	175	2.5
119	17.3	138	12.1	157	20.0		

TABLE VII

TAPE CONTACT DISTANCES (MM) FOR TAPE No. 0

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	49.1	120	46.6	139	5.9	158	10.6
102	10.5	121	17.2	140	2.5	159	5.0
103	15.1	122	6.0	141	7.0	160	2.4
104	20.6	123	10.0	142	4.5	161	3.2
105	6.6	124	1.1	143	6.0	162	4.8
106	13.0	125	9.4	144	16.2	163	3.1
107	4.1	126	12.0	145	12.5	164	1.2
108	3.0	127	5.5	146	12.0	165	2.2
109	2.0	128	11.2	147	4.0	166	3.2
110	6.3	129	2.6	148	3.2	167	2.4
111	4.0	130	1.0	149	11.3	168	3.3
112	8.1	131	0.7	150	0.0	169	11.4
113	1.8	132	3.3	151	3.3	170	7.6
114	24.1	133	4.0	152	2.4	171	4.7
115	20.3	134	3.1	153	3.3	172	30.0
116	4.2	135	20.3	154	0.0	173	41.0
117	4.1	136	3.3	155	21.0	174	1.0
118	4.1	137	4.0	156	11.5	175	0.
119	17.3	138	12.1	157	0.0		

Table VIII

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 7

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	37.0	26	8.3	51	1.7	76	6.6
2	4.0	27	10.6	52	39.6	77	39.7
3	4.0	28	6.0	53	11.4	78	16.0
4	10.8	29	3.7	54	17.0	79	12.1
5	4.1	30	46.0	55	45.9	80	8.7
6	12.0	31	5.8	56	11.2	81	3.3
7	5.8	32	10.0	57	12.2	82	9.2
8	10.0	33	6.0	58	1.7	83	4.0
9	17.1	34	22.1	59	6.8	84	3.5
10	48.8	35	3.7	60	11.6	85	73.4
11	26.9	36	8.4	61	6.7	86	8.7
12	6.0	37	1.5	62	4.0	87	5.7
13	5.2	38	50.8	63	6.2	88	5.1
14	20.7	39	5.2	64	19.3	89	24.5
15	11.2	40	3.2	65	5.0	90	61.3
16	50.0	41	1.7	66	8.8	91	50.9
17	12.6	42	10.8	67	8.0	92	15.2
18	11.9	43	3.3	68	4.0	93	4.8
19	4.6	44	4.1	69	7.8	94	11.7
20	15.7	45	1.2	70	1.0	95	18.5
21	60.0	46	29.7	71	4.2	96	[illegible].8
22	6.2	47	22.0	72	3.4	97	2.0
23	4.1	48	2.9	73	8.7	98	21.4
24	1.3	49	1.6	74	2.0	99	15.0
25	4.8	50	2.0	75	11.2	100	23.3

TABLE VIII

TEN COMPLETE VARIANCES (mm) FOR [illegible]

No.	[illegible]	No.	[illegible]	No.	[illegible]	No.	[illegible]
1	31.0	20	5.3	51	1.1	70	[illegible]
2	4.0	21	10.0	52	[illegible]	71	[illegible]
3	4.0	22	5.0	53	11.4	72	10.0
4	10.3	23	2.1	54	11.0	73	11.1
5	4.1	24	10.0	55	[illegible]	74	[illegible]
6	1.0	25	[illegible]	56	11.2	75	3.3
7	3.0	26	10.0	57	12.2	76	[illegible]
8	10.0	27	6.0	58	1.1	77	[illegible]
9	17.1	28	2.1	59	6.5	78	[illegible]
10	[illegible]	29	3.1	60	1.0	79	[illegible]
11	20.9	30	1.4	61	6.1	80	6.7
12	.0	31	1.5	62	4.0	81	[illegible]
13	3.2	32	[illegible]	63	[illegible]	82	5.1
14	[illegible]	33	[illegible]	64	17.3	83	[illegible]
15	11.2	34	3.2	65	[illegible]	84	[illegible]
16	[illegible]	35	1.1	66	[illegible]	85	[illegible]
17	14.0	36	[illegible]	67	2.0	86	[illegible]
18	[illegible]	37	[illegible]	68	[illegible]	87	[illegible]
19	[illegible]	38	[illegible]	69	[illegible]	88	[illegible]
20	[illegible]	39	[illegible]	70	[illegible]	89	[illegible]
21	[illegible]	40	[illegible]	71	[illegible]	90	[illegible]
22	[illegible]	41	[illegible]	72	[illegible]	91	[illegible]
23	[illegible]	42	[illegible]	73	[illegible]	92	[illegible]
24	[illegible]	43	[illegible]	74	[illegible]	93	[illegible]
25	[illegible]	44	[illegible]	75	11.2	94	[illegible]

Table VIII

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 7

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	41.7	106	4.1	111	11.0	116	5.8
102	2.0	107	10.4	112	2.0	117	4.1
103	8.6	108	5.6	113	61.8	118	19.0
104	7.0	109	29.7	114	4.6	119	4.9
105	4.9	110	8.3	115	13.6	120	8.0

Table VIII

Table Showing LATAUDA (mm) to Tile No. 1

No.	LATAUDA	No.	LATAUDA	No.	LATAUDA	No.	LATAUDA
101	41.7	106	4.1	111	11.0	116	5.5
102	2.0	107	10.4	112	5.0	117	4.1
103	8.6	108	[illegible]	113	01.8	118	19.0
104	7.0	109	52.7	114	[illegible]	119	1.9
105	4.9	110	6.3	115	13.6	120	[illegible]

Table IX

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 8

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	3.7	26	1.0	51	4.2	76	4.2
2	3.0	27	.5	52	4.7	77	1.8
3	1.7	28	1.7	53	1.1	78	1.1
4	6.2	29	6.4	54	2.0	79	5.0
5	28.0	30	2.5	55	23.0	80	2.0
6	10.0	31	4.1	56	12.9	81	4.2
7	1.0	32	1.8	57	11.0	82	3.0
8	1.2	33	20.0	58	10.0	83	5.8
9	2.8	34	22.0	59	10.3	84	2.7
10	4.7	35	1.0	60	5.0	85	11.0
11	21.9	36	41.0	61	3.9	86	37.7
12	2.3	37	2.6	62	.5	87	55.2
13	3.1	38	37.0	63	6.1	88	2.6
14	5.1	39	7.0	64	3.8	89	46.9
15	4.0	40	24.5	65	9.0	90	17.0
16	1.6	41	2.5	66	13.8	91	38.3
17	3.9	42	27.5	67	19.9	92	81.4
18	7.2	43	2.0	68	30.0	93	2.3
19	12.2	44	6.8	69	25.0	94	14.9
20	2.0	45	2.8	70	2.8	95	3.0
21	4.0	46	.8	71	72.2	96	3.0
22	13.1	47	15.7	72	7.0	97	2.7
23	2.3	48	4.8	73	6.0	98	60.0
24	.8	49	1.3	74	6.4	99	34.3
25	1.2	50	1.1	75	5.0	100	21.8

Table IX

Face contact distances (mm) for No. 6

No.	distance	No.	distance	No.	distance	No.	distance
1	3.7	26	1.0	51	4.2	76	4.2
2	3.0	27	.5	52	4.7	77	1.8
3	1.7	28	1.7	53	1.1	78	1.1
4	6.2	29	6.4	54	2.0	79	4.0
5	28.0	30	2.5	55	23.0	80	2.0
6	10.0	31	4.1	56	12.3	81	4.2
7	1.0	32	1.8	57	11.[illegible]	82	3.[illegible]
8	1.2	33	20.[illegible]	58	10.[illegible]	83	5.[illegible]
9	2.8	34	22.0	59	10.3	84	2.7
10	4.7	35	1.[illegible]	[illegible]	5.0	85	11.0
11	21.3	36	41.0	61	3.3	86	17.7
12	2.3	37	2.0	62	.[illegible]	87	35.5
13	3.1	38	37.0	63	0.1	88	2.[illegible]
14	1.1	39	1.[illegible]	64	3.8	89	40.3
15	4.0	40	4.[illegible]	65	3.0	90	17.0
16	1.6	41	2.3	66	13.[illegible]	91	36.3
17	3.3	42	21.[illegible]	67	13.3	92	23.0
18	7.[illegible]	43	2.0	68	30.[illegible]	93	2.3
19	12.[illegible]	44	6.6	69	25.0	94	1.3
20	2.[illegible]	45	2.4	70	2.8	95	3.[illegible]
21	4.	[illegible]	.	71	12.	96	2.[illegible]
22	13.[illegible]	[illegible]	14.7	72	7.[illegible]	97	[illegible]
23	2.[illegible]	[illegible]	4.	73	6.[illegible]	98	[illegible]
24	.	[illegible]	1.[illegible]	[illegible]	[illegible]	99	4.2
25	1.	50	1.1	[illegible]	2.[illegible]	100	11.[illegible]

Table IX

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 8

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	20.1	126	8.0	151	7.1	176	16.0
102	6.6	127	14.0	152	10.5	177	.8
103	3.8	128	4.2	153	15.8	178	31.5
104	4.0	129	1.9	154	15.3	179	15.1
105	12.2	130	5.6	155	18.5	180	2.3
106	1.8	131	12.7	156	8.0	181	14.7
107	16.0	132	.8	157	3.1	182	8.0
108	13.2	133	5.2	158	2.1	183	17.5
109	12.0	134	1.1	159	1.8	184	3.0
110	4.5	135	1.6	160	29.4	185	3.7
111	6.0	136	5.9	161	2.4	186	18.8
112	2.8	137	5.8	162	2.6	187	9.0
113	1.5	138	13.2	163	42.1	188	2.3
114	13.0	139	6.0	164	16.9	189	1.0
115	16.6	140	5.9	165	2.3	190	4.0
116	5.0	141	39.0	166	22.8	191	.5
117	15.8	142	8.0	167	2.7	192	41.5
118	2.5	143	7.0	168	5.5	193	24.5
119	5.5	144	1.3	169	2.	194	7.2
120	39.2	145	1.1	170	2.0	195	13.6
121	15.0	146	28.3	171	3.5	196	6.5
122	5.9	147	1.1	172	4.0	197	2.8
123	20.[illegible]	148	.9	173	1.9	198	15.8
124	1.7	149	25.8	174	3.3	199	11.0
125	[illegible]	150	5.7	175	1.0	200	7.2

Table 1A

Table Continued DISTANCES (km) to Table No. 4

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	20.1	126	[illegible]	151	7.1	176	15.0
102	6.[illegible]	127	14.[illegible]	152	10.[illegible]	177	[illegible]
103	2.8	128	4.2	153	1.8	178	25.8
104	4.[illegible]	129	1.[illegible]	154	15.[illegible]	179	42.1
105	12.[illegible]	130	2.[illegible]	155	12.[illegible]	180	6.3
106	1.[illegible]	131	[illegible].7	156	8.[illegible]	181	14.7
107	10.[illegible]	132	[illegible]	157	2.[illegible]	182	[illegible]
108	13.[illegible]	133	2.2	158	[illegible]	183	14.2
109	12.0	134	1.1	159	1.8	184	5.[illegible]
110	4.[illegible]	135	1.5	160	[illegible]	185	[illegible].7
111	0.[illegible]	136	3.2	161	[illegible]	186	11.8
112	8.8	137	3.8	162	2.[illegible]	187	[illegible]
113	1.5	138	13.2	163	[illegible]	188	.3
114	13.[illegible]	139	.	164	[illegible]	189	1.0
115	10.[illegible]	140	3.3	165	[illegible]	190	[illegible]
116	2.[illegible]	141	[illegible]	166	14.[illegible]	191	.3
117	[illegible]	142	8.[illegible]	167	[illegible]	192	[illegible]
118	.	143	[illegible]	168	[illegible]	193	[illegible]
119	[illegible]	144	[illegible]	169	[illegible]	194	7.2
120	2.[illegible]	145	[illegible]	170	.	[illegible]	[illegible]
121	1.[illegible]	146	[illegible]	171	[illegible]	[illegible]	[illegible]
122	[illegible]	[illegible]	[illegible]	[illegible]	.	[illegible]	[illegible]
123	[illegible]	[illegible]	.	[illegible]	[illegible]	[illegible]	[illegible]
124	[illegible]	149	5.[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
125	.	150	[illegible]	175	[illegible]	[illegible]	[illegible]

Table IX

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 8

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
201	7.0	226	43.0	251	1.2	276	11.7
202	8.1	227	5.1	252	.7	277	4.0
203	47.8	228	15.3	253	1.1	278	18.7
204	1.3	229	2.2	254	17.5	279	2.0
205	2.2	230	1.1	255	1.9	280	11.7
206	1.0	231	5.1	256	.7	281	2.4
207	7.2	232	1.5	257	44.2	282	5.5
208	2.9	233	1.0	258	14.9	283	1.3
209	7.5	234	28.8	259	7.1	284	1.3
210	5.2	235	2.1	260	3.2	285	1.5
211	5.8	236	6.3	261	.8	286	1.0
212	1.7	237	1.3	262	5.0	287	2.4
213	3.5	238	2.2	263	5.6	288	1.5
214	10.8	239	2.1	264	4.8	289	1.1
215	14.2	240	3.3	265	6.0	290	11.6
216	1.0	241	8.5	266	10.1	291	1.7
217	6.9	242	1.2	267	1.5	292	6.2
218	17.5	243	32.7	268	3.7	293	3.0
219	1.0	244	3.7	269	1.3	294	1.4
220	1.8	245	3.0	270	2.0	295	5.
221	2.0	246	.6	271	8.0	296	4.0
222	1.3	247	1.5	272	5.6	297	3.0
223	1.0	248	3.0	273	10.0	298	2.0
224	1.5	249	2.9	274	3.1	299	2.3
225	24.1	250	1.5	275	6.0	300	2.2

Table IX

TAPE CONTACT DISTANCES (km) 10" TAPE No. 8

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
201	7.0	226	43.0	251	1.0	276	11.7
202	8.1	227	3.1	252	.7	277	1.0
203	47.8	228	14.3	253	1.1	278	16.7
204	1.3	229	2.2	254	17.3	279	2.0
205	2.2	230	1.1	255	1.9	280	11.7
206	1.0	231	3.1	256	.7	281	2.4
207	7.2	232	1.[illegible]	257	44.2	282	[illegible]
208	2.9	233	1.0	258	14.3	283	1.3
209	7.3	234	28.8	259	7.1	284	1.3
210	3.2	235	2.1	260	3.2	285	1.3
211	3.8	236	6.3	261	.8	286	1.6
212	1.7	237	1.3	262	3.[illegible]	287	2.4
213	3.3	238	1.2	263	3.[illegible]	288	1.3
214	10.6	239	2.1	264	4.8	289	1.1
215	14.2	240	3.3	265	6.0	290	11.6
216	1.0	241	8.3	266	10.1	291	1.7
217	6.3	242	1.2	267	1.4	292	6.2
218	17.3	243	32.7	268	3.7	293	3.0
219	1.0	244	3.7	269	[illegible]	294	1.4
220	1.7	245	3.0	270	[illegible]	295	3.[illegible]
221	3.0	246	.6	271	.0	296	4.[illegible]
222	1.[illegible]	247	1.[illegible]	272	[illegible]	297	2.[illegible]
223	1.0	248	3.0	273	[illegible]	298	0.[illegible]
224	1.3	249	2.[illegible]	274	1.1	299	2.2
225	14.1	250	1.[illegible]	275	.0	300	2.[illegible]

Table IX

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 8

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
301	1.0	315	5.3	328	31.5	341	1.3
302	6.9	316	1.6	329	3.1	342	6.4
303	4.7	317	11.7	330	5.1	343	7.9
304	26.5	318	2.6	331	1.0	344	4.7
305	2.1	319	5.0	332	15.1	345	2.7
306	2.0	320	1.1	333	.8	346	2.0
307	1.0	321	11.9	334	3.1	347	27.8
308	2.4	322	.7	335	1.5	348	6.2
309	15.3	323	15.6	336	3.0	349	5.0
310	1.2	324	7.5	337	2.5	350	8.2
311	2.4	325	1.6	338	3.9	351	3.7
312	1.7	326	1.5	339	2.6	352	2.7
313	5.0	327	0.7	340	6.5	353	1.5
314	4.0						

Table IX

Jaya Control Standard (SM) [illegible] No. 4

No.	Standard	No.	Standard	No.	Standard	No.	Standard
301	1.0	315	4.3	328	11.0	341	1.3
302	0.9	316	1.0	329	3.1	342	6.4
303	4.7	317	11.7	330	3.1	343	7.5
304	25.5	318	0.0	331	1.0	344	4.7
305	3.1	319	3.4	332	15.1	345	2.7
306	2.0	320	1.1	333	.	346	2.0
307	1.0	321	11.9	334	3.1	347	27.8
308	2.4	322	.7	335	1.5	348	6.3
309	15.3	323	15.6	336	3.0	349	3.0
310	1.2	324	7.3	337	2.5	350	4.2
311	2.4	325	1.6	338	3.9	351	3.7
312	1.7	326	1.5	339	4.0	352	2.7
313	3.0	327	0.7	340	0.3	353	1.3
314	4.0						

Table X

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 9

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	12.4	26	2.5	51	1.1	76	7.1
2	4.0	27	4.6	52	14.0	77	6.8
3	6.9	28	2.3	53	14.9	78	11.2
4	1.2	29	1.9	54	1.0	79	3.1
5	2.5	30	22.9	55	3.9	80	2.1
6	5.5	31	7.4	56	1.1	81	7.3
7	7.3	32	3.5	57	1.2	82	4.2
8	2.3	33	2.4	58	4.0	83	1.4
9	1.2	34	11.6	59	9.4	84	3.9
10	.7	35	5.0	60	1.1	85	.5
11	4.5	36	1.9	61	2.8	86	24.5
12	10.8	37	5.6	62	4.0	87	2.9
13	3.2	38	9.7	63	3.2	88	28.0
14	2.3	39	20.0	64	7.4	89	1.6
15	6.2	40	2.7	65	2.0	90	3.1
16	10.0	41	1.5	66	6.5	91	2.7
17	4.9	42	1.7	67	3.7	92	3.1
18	3.1	43	1.8	68	1.7	93	9.0
19	3.3	44	1.0	69	.5	94	2.0
20	5.6	45	.9	70	1.3	95	3.1
21	3.9	46	9.9	71	9.4	96	18.2
22	3.8	47	10.2	72	4.8	97	2.1
23	4.0	48	6.7	73	4.1	98	1.6
24	1.2	49	14.0	74	14.7	99	1.2
25	4.0	50	37.8	75	2.8	100	2.1

Table A

TAB: CONTACT DISTANCES (km) FOR T.F. No. [illegible]

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	12.4	26	2.[illegible]	51	1.1	76	7.1
2	4.0	27	9.6	52	14.0	77	6.8
3	6.3	28	2.3	53	14.8	78	11.2
4	1.2	29	1.9	54	1.0	79	3.1
5	2.5	30	22.5	55	3.9	80	2.1
6	3.[illegible]	31	7.4	56	1.1	81	7.3
7	7.3	32	3.2	57	1.2	82	4.2
8	2.3	33	2.4	58	4.0	83	1.4
9	1.2	34	11.	59	9.4	84	3.3
10	.7	35	3.[illegible]	60	1.1	85	.3
11	4.[illegible]	36	1.3	61	2.8	86	24.[illegible]
12	10.8	37	[illegible]	62	4.[illegible]	87	2.[illegible]
13	3.[illegible]	38	8.7	63	3.[illegible]	88	24.[illegible]
14	2.[illegible]	39	20.[illegible]	64	7.4	89	1.
15	6.2	40	2.7	65	2.0	90	3.1
16	1[illegible]	41	1.[illegible]	[illegible]	6.5	91	9.7
17	[illegible]	42	3.7	67	7.7	92	3.1
18	3.1	43	1.4	68	1.7	93	[illegible]
19	3.[illegible]	44	1.0	69	[illegible]	[illegible]	5.0
20	2.	[illegible]	.3	70	[illegible]	95	3.1
21	3.3	46	[illegible]	71	[illegible]	96	18.
22	3.5	47	10.[illegible]	[illegible]	[illegible]	97	2.[illegible]
23	3.0	48	6.[illegible]	[illegible]	1.	98	1.
24	1.[illegible]	49	1.[illegible]	74	1.7	99	[illegible]
25	1.0	50	1.[illegible]	75	.8	100	5.1

Table X

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 9

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	3.4	126	10.8	151	4.9	175	1.0
102	2.5	127	6.3	152	2.8	176	6.2
103	11.6	128	1.4	153	3.4	177	2.5
104	5.9	129	1.1	154	35.0	178	4.1
105	1.1	130	3.3	155	4.0	179	5.2
106	12.2	131	3.4	156	1.4	180	2.4
107	2.7	132	12.9	157	13.0	181	11.4
108	3.0	133	3.0	158	3.3	182	1.7
109	1.9	134	1.9	159	7.2	183	2.0
110	17.9	135	2.3	160	7.5	184	.5
111	10.9	136	1.8	161	8.0	185	9.1
112	3.1	137	1.5	162	2.3	186	5.1
113	2.2	138	8.8	163	2.2	187	1.3
114	11.7	139	3.0	164	.6	188	1.0
115	6.5	140	1.2	165	2.4	189	.8
116	2.4	141	20.4	166	2.9	190	2.0
117	1.1	142	1.9	167	2.0	191	.5
118	21.7	143	17.7	168	2.3	192	1.1
119	1.4	144	3.0	169	1.3	193	6.9
120	1.3	145	16.9	170	2.0	194	2.5
121	2.2	146	2.6	171	3.8	195	1.2
122	.5	147	2.0	172	7.1	196	7.5
123	3.9	148	1.9	173	2.2	197	1.4
124	1.7	149	1.7	174	1.9	198	2.1
125	.6	150	2.8				

TABLE X

TRAFFIC COMPLAINTS OF TRAMPERS (ex) FOR THE [illegible]

No.	DISTRAMPS.	No.	DISTRAMPS.	No.	DISTRAMPS.	No.	DISTRAMPS.
101	3.4	120	10.6	131	4.9	145	1.0
102	2.5	121	6.3	132	2.8	146	0.2
103	11.6	122	1.4	133	3.4	147	2.5
104	3.9	123	1.1	134	35.0	148	4.1
105	1.1	124	3.3	135	4.0	149	5.2
106	12.2	125	3.-	136	1.4	150	2.4
107	2.7	126	12.9	137	11.0	151	11.4
108	3.0	127	3.0	138	3.3	152	1.7
109	1.2	128	1.9	139	7.2	153	2.0
110	17.9	129	2.3	140	7.5	154	.5
111	10.9	130	1.8	141	8.0	155	9.1
112	3.1	131	1.5	142	2.3	156	3.1
113	2.2	132	6.8	143	2.2	157	1.3
114	11.7	133	3.0	144	.0	158	1.0
115	0.3	134	1.2	145	2.-	159	.0
116	2.4	135	4.3	146	2.3	160	.0
117	1.1	136	1.3	147	2.-	161	.5
118	12.7	137	14.7	148	1.3	162	1.1
119	1.4	138	3.-	149	1.1	163	.-
120	1.3	139	10.3	150	.-	164	2.-
121	2.4	140	2.0	151	1.-	165	1.2
122	.0	141	2.-	152	7.1	166	7.3
123	3.3	142	1.9	153	7.2	167	1.-
124	1.7	143	1.7	154	1.-	168	.7
125	.0	144	7.4				

Table XI

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 10

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	18.4	26	2.2	51	0.3	76	31.1
2	5.2	27	1.5	52	4.9	77	4.0
3	15.9	28	5.0	53	4.6	78	1.0
4	19.2	29	11.5	54	3.6	79	8.0
5	21.0	30	2.3	55	.8	80	13.6
6	12.1	31	6.0	56	3.0	81	2.5
7	2.2	32	1.9	57	3.9	82	7.5
8	3.9	33	3.6	58	1.1	83	53.9
9	8.0	34	2.5	59	3.3	84	6.3
10	1.3	35	1.4	60	1.1	85	3.0
11	2.7	36	4.0	61	3.1	86	5.8
12	31.2	37	3.8	62	5.2	87	5.7
13	20.2	38	2.0	63	1.1	88	3.0
14	4.0	39	.7	64	3.2	89	54.5
15	20.3	40	4.8	65	2.3	90	4.5
16	16.5	41	1.9	66	3.4	91	7.7
17	5.2	42	2.9	67	1.9	92	22.2
18	1.0	43	5.3	68	3.4	93	4.5
19	2.4	44	2.2	69	2.7	94	6.3
20	4.0	45	1.1	70	2.6	95	5.2
21	4.1	46	4.4	71	4.9	96	1.6
22	17.7	47	9.9	72	6.3	97	10.0
23	3.9	48	3.3	73	4.3	98	6.2
24	8.2	49	1.1	74	34.6	99	3.0
25	1.7	50	3.5	75	42.5	100	2.1

Table XI

MAN COMMOT DIAMONDS (mm) FOR TAPE No. 1

No.	DIAMONDS	No.	DIAMONDS	No.	DIAMONDS	No.	DIAMONDS
1	18.4	20	2.2	31	0.3	70	31.1
2	3.4	27	1.1	34	4.3	77	4.0
3	13.3	28	3.4	35	4.0	78	1.0
4	19.2	29	11.3	36	3.0	79	0.0
5	21.1	30	2.3	37	.0	80	13.0
6	12.1	31	0.0	38	1.0	81	0.0
7	2.2	32	1.3	39	3.0	82	7.0
8	3.5	33	3.0	40	1.1	83	03.3
9	8.0	34	2.0	41	3.3	84	0.3
10	1.3	35	1.0	42	1.1	85	3.0
11	2.7	36	4.0	43	3.1	86	0.2
12	31.2	37	3.8	44	5.2	87	3.7
13	20.2	38	2.0	45	1.1	88	1.0
14	4.0	39	.7	46	7.2	89	34.3
15	20.3	40	4.8	47	2.3	90	4.3
16	18.3	41	1.3	48	3.4	91	7.7
17	4.2	42	2.3	49	1.1	92	20.2
18	1.0	43	3.3	50	3.4	93	4.3
19	2.4	44	2.0	51	8.7	94	0.3
20	4.0	45	1.1	52	[illegible]	95	2.2
21	4.1	46	4.4	53	[illegible]	96	1.0
22	17.7	47	3.3	54	[illegible]	97	10.0
23	3.3	48	3.3	55	[illegible]	98	[illegible]
24	8.2	49	1.1	56	[illegible]	99	3.0
25	1.7	50	3.3	57	[illegible]	100	[illegible]

Table XI

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 10

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	1.3	126	3.9	151	5.1	176	3.3
102	10.0	127	19.4	152	5.0	177	2.0
103	4.4	128	37.0	153	5.0	178	2.2
104	7.6	129	.5	154	.9	179	2.9
105	3.6	130	3.0	155	2.6	180	2.5
106	11.7	131	6.6	156	2.2	181	2.6
107	15.9	132	1.5	157	3.9	182	2.7
108	2.8	133	3.6	158	9.4	183	2.1
109	6.5	134	7.0	159	1.9	184	2.0
110	.8	135	3.2	160	3.6	185	2.0
111	3.4	136	3.2	161	1.2	186	12.0
112	20.0	137	1.3	162	1.8	187	2.3
113	3.5	138	2.9	163	8.0	188	1.3
114	6.0	139	4.1	164	2.6	189	1.8
115	12.0	140	3.9	165	.8	190	3.8
116	3.6	141	5.3	166	3.8	191	8.8
117	9.9	142	8.0	167	2.0	192	7.6
118	4.4	143	5.8	168	1.7	193	16.4
119	4.3	144	4.5	169	2.2	194	4.4
120	3.8	145	5.3	170	1.7	195	1.5
121	2.9	146	6.8	171	2.3	196	12.6
122	20.0	147	2.0	172	7.0	197	1.5
123	4.0	148	2.5	173	3.4	198	1.6
124	4.1	149	7.3	174	1.3	199	1.2
125	16.5	150	1.7	175	1.6	200	1.2

Table 4A

YARN COMPACT DISTANCES (mm) FOR YARN No. 10

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	1.3	126	3.9	151	5.1	176	3.3
102	10.0	127	19.4	152	3.0	177	2.0
103	4.4	128	37.0	153	3.0	178	2.2
104	7.6	129	.5	154	.9	179	4.9
105	3.6	130	3.0	155	2.0	180	3.0
106	11.7	131	3.6	156	2.2	181	2.6
107	19.9	132	1.3	157	3.9	182	2.7
108	2.4	133	2.6	158	4.4	183	3.1
109	6.5	134	1.0	159	1.1	184	4.0
110	.8	135	3.2	160	3.6	185	2.0
111	3.4	136	3.3	161	1.2	186	12.0
112	20.0	137	1.3	162	1.6	187	3.3
113	3.3	138	2.8	163	3.0	188	1.3
114	3.[illegible]	139	4.1	164	2.0	189	1.8
115	12.0	140	3.3	165	.8	190	3.4
116	3.6	141	3.3	166	3.4	191	3.8
117	3.3	142	3.0	167	2.0	192	3.6
118	4.4	143	3.8	168	1.7	193	10.0
119	4.3	144	4.3	169	2.3	194	4.4
120	3.8	145	3.3	170	1.7	195	1.3
121	2.9	146	4.4	171	3.3	196	12.6
122	20.0	147	2.0	172	3.0	197	1.0
123	4.0	148	2.3	173	3.4	198	1.4
124	4.1	149	3.3	174	1.1	199	1.2
125	1.2	150	1.7	175	1.0	200	1.2

Table XI

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 10

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
201	1.5	210	1.3	219	1.6	228	3.5
202	2.1	211	2.6	220	3.1	229	6.6
203	1.7	212	1.9	221	4.7	230	3.5
204	2.0	213	1.3	222	2.4	231	2.0
205	5.3	214	1.7	223	3.9	232	11.5
206	12.0	215	2.0	224	.7	233	1.9
207	3.6	216	8.1	225	3.3	234	3.2
208	1.6	217	5.7	226	4.9	235	1.9
209	5.1	218	2.7	227	9.0	236	.7

Table XI

TABLE OF [illegible] (mm) FOR TEST No. 1[illegible]

No. of Tests	No. [illegible]	No. [illegible]	No. [illegible]	No. [illegible]	No. [illegible]
201	1.[illegible]	210	1.7	212	1.5	[illegible]	1.[illegible]
202	2.1	213	4.[illegible]	220	3.1	209	3.3
203	1.7	215	1.3	221	4.7	220	3.4
204	1.0	216	1.3	222	2.4	231	2.0
205	[illegible]	218	1.7	223	3.3	232	11.3
206	14.0	219	2.0	224	.7	233	1.9
207	3.0	110	8.1	225	[illegible]	234	3.5
208	1.6	217	3.7	226	4.3	235	1.0
209	0.1	218	2.7	227	3.0	236	.7

Table XII

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 11

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	1.7	26	1.9	51	11.7	76	4.4
2	1.3	27	2.0	52	2.0	77	2.7
3	5.0	28	1.8	53	7.8	78	4.6
4	1.9	29	2.3	54	2.9	79	1.9
5	6.9	30	1.8	55	50.7	80	2.0
6	2.7	31	2.2	56	1.6	81	6.2
7	3.3	32	1.5	57	1.3	82	6.1
8	1.7	33	3.2	58	2.0	83	1.5
9	4.5	34	3.5	59	7.5	84	3.1
10	6.3	35	1.6	60	1.1	85	5.5
11	1.6	36	1.4	61	14.7	86	1.9
12	2.0	37	17.1	62	3.0	87	.8
13	1.3	38	1.4	63	2.8	88	4.1
14	6.6	39	2.0	64	1.6	89	1.0
15	.7	40	1.5	65	9.3	90	6.3
16	1.3	41	1.5	66	1.9	91	10.6
17	2.3	42	2.0	67	1.6	92	1.5
18	7.1	43	3.3	68	2.9	93	3.8
19	1.0	44	4.3	69	.9	94	3.4
20	3.6	45	2.4	70	10.0	95	1.7
21	10.3	46	6.0	71	2.0	96	1.6
22	3.4	47	3.0	72	1.3	97	1.7
23	2.9	48	2.0	73	1.6	98	7.7
24	1.8	49	9.7	74	1.6	99	7.4
25	2.1	50	2.0	75	16.0	100	1.2

Table A1.

TAPE CONTROL DISTANCES (mm) FOR TAPE No. 11

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	1.7	26	1.3	51	11.7	76	4.4
2	1.3	27	2.0	52	2.0	77	2.7
3	3.0	28	1.8	53	7.4	78	4.6
4	1.3	29	2.3	54	2.9	79	1.9
5	6.9	30	1.4	55	20.7	80	6.0
6	2.7	31	2.2	56	1.[illegible]	81	6.2
7	3.3	32	1.3	57	1.3	82	[illegible].1
8	1.7	33	3.2	58	2.0	83	1.5
9	4.3	34	3.3	59	7.3	84	3.1
10	6.3	35	1.6	60	1.1	85	2.3
11	1.0	36	1.4	61	14.7	[illegible]	1.9
12	2.0	37	17.1	62	3.0	87	.8
13	1.3	38	1.4	63	2.4	88	4.1
14	0.6	39	2.0	64	1.5	89	1.0
15	.7	40	1.5	65	1.3	90	0.3
16	1.3	41	1.3	66	1.3	91	10.0
17	2.3	42	2.0	67	1.	92	1.5
18	7.1	43	3.3	68	2.9	93	3.8
19	1.0	44	4.3	[illegible]	.	94	3.4
20	3.8	45	2.4	[illegible]	[illegible]	95	1.7
21	10.3	46	[illegible]	71	2.[illegible]	[illegible]	1.6
22	3.4	47	3.0	72	[illegible]	97	1.1
23	2.9	48	[illegible]	73	1.[illegible]	98	7.7
24	1.8	49	[illegible]	74	1.0	99	7.[illegible]
25	2.1	50	.0	75	10.[illegible]	1[illegible]	1.8

Table XII

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 11

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	11.0	126	6.0	151	1.5	176	1.5
102	1.7	127	3.0	152	1.0	177	3.2
103	9.8	128	13.0	153	11.5	178	1.8
104	5.2	129	1.5	154	1.2	179	14.9
105	.8	130	1.3	155	6.8	180	1.1
106	2.0	131	1.7	156	27.8	181	4.0
107	3.4	132	4.8	157	1.5	182	6.5
108	2.4	133	1.1	158	46.5	183	1.1
109	3.8	134	5.0	159	1.5	184	5.0
110	1.0	135	2.5	160	4.2	185	7.5
111	2.0	136	5.5	161	5.4	186	3.0
112	2.7	137	2.0	162	3.5	187	1.8
113	2.0	138	14.5	163	20.8	188	46.[illegible]
114	16.7	139	15.2	164	4.6	189	1.9
115	5.4	140	1.8	165	5.1	190	2.0
116	37.0	141	1.2	166	1.2	191	1.8
117	2.7	142	7.0	167	1.1	192	8.0
118	1.7	143	3.0	168	1.7	193	7.2
119	10.0	144	1.2	169	1.9	194	1.2
120	7.4	145	30.1	170	8.0	195	2.0
121	33.3	146	2.0	171	1.8	196	1.0
122	45.3	147	50.0	172	5.9	197	1.8
123	8.7	148	2.2	173	7.0	198	3.5
124	1.1	149	1.2	174	1.0	199	1.1
125	3.9	150	2.7	175	2.8	200	1.2

Table 11

Yale General Hospital (mo) 2001 (cont. no. 11

No.	[illegible]	No.	[illegible]	No.	[illegible]	No.	[illegible]
101	11.0	126	[illegible]	151	[illegible]	176	[illegible]
102	[illegible]	127	[illegible]	152	[illegible]	177	[illegible]
103	[illegible]	128	[illegible]	153	[illegible]	178	[illegible]
104	[illegible]	129	[illegible]	154	[illegible]	179	[illegible]
105	[illegible]	130	[illegible]	155	[illegible]	180	[illegible]
106	[illegible]	131	[illegible]	156	[illegible]	181	[illegible]
107	[illegible]	132	[illegible]	157	[illegible]	182	[illegible]
108	[illegible]	133	[illegible]	158	[illegible]	183	[illegible]
109	[illegible]	134	[illegible]	159	[illegible]	184	[illegible]
110	[illegible]	135	[illegible]	160	[illegible]	185	[illegible]
111	[illegible]	136	[illegible]	161	[illegible]	186	[illegible]
112	[illegible]	137	[illegible]	162	[illegible]	187	[illegible]
113	[illegible]	138	[illegible]	163	[illegible]	188	[illegible]
114	[illegible]	139	[illegible]	164	[illegible]	[illegible]	[illegible]
115	[illegible]	140	[illegible]	165	[illegible]	[illegible]	[illegible]
116	[illegible]	141	[illegible]	166	[illegible]	[illegible]	[illegible]
117	[illegible]	142	[illegible]	167	[illegible]	[illegible]	[illegible]
118	[illegible]	143	[illegible]	168	[illegible]	[illegible]	[illegible]
119	[illegible]	144	[illegible]	169	[illegible]	[illegible]	[illegible]
120	[illegible]	145	[illegible]	170	[illegible]	[illegible]	[illegible]
121	[illegible]	146	[illegible]	171	[illegible]	[illegible]	[illegible]
122	[illegible]	147	[illegible]	172	[illegible]	[illegible]	[illegible]
123	[illegible]	148	[illegible]	173	[illegible]	[illegible]	[illegible]
124	[illegible]	149	[illegible]	174	[illegible]	[illegible]	[illegible]
125	[illegible]	150	[illegible]	175	[illegible]	[illegible]	[illegible]

Table XIII

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 12

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	2.3	26	19.0	51	6.7	76	2.8
2	2.8	27	8.2	52	1.1	77	3.7
3	1.5	28	5.6	53	1.8	78	.8
4	1.5	29	10.0	54	2.0	79	15.0
5	2.0	30	5.0	55	2.7	80	7.3
6	1.5	31	1.8	56	4.1	81	2.8
7	1.1	32	1.0	57	3.0	82	2.3
8	3.7	33	2.0	58	5.0	83	3.4
9	6.0	34	6.7	59	1.0	84	2.4
10	5.0	35	1.8	60	8.6	85	14.0
11	7.9	36	5.1	61	2.0	86	6.3
12	1.0	37	2.4	62	5.0	87	2.7
13	6.4	38	3.0	63	2.5	88	5.2
14	1.0	39	1.4	64	4.2	89	3.5
15	2.7	40	1.4	65	6.4	90	2.8
16	4.0	41	2.5	66	2.2	91	7.0
17	2.3	42	2.0	67	4.9	92	8.6
18	4.9	43	1.0	68	3.6	93	1.5
19	4.0	44	5.0	69	4.1	94	2.6
20	2.5	45	1.4	70	4.0	95	2.2
21	.5	46	2.3	71	10.1	96	2.1
22	1.2	47	1.4	72	4.0	97	2.2
23	8.2	48	2.0	73	6.2	98	5.1
24	5.1	49	4.7	74	2.9	99	2.0
25	3.1	50	4.4	75	5.3	100	3.4

TABLE XIII

TUBE CONTACT DISTANCES (mm) FOR TAB. No. 12

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	2.3	26	10.0	51	6.7	76	2.8
2	2.8	27	4.2	52	1.1	77	3.7
3	1.5	28	5.6	53	1.8	78	.8
4	1.7	29	10.0	54	2.0	79	15.0
5	2.0	30	5.0	55	2.7	80	7.3
6	1.8	31	1.8	56	4.1	81	2.8
7	1.1	32	1.0	57	5.0	82	2.3
8	3.7	33	2.0	58	5.0	83	3.4
9	6.0	34	6.7	59	1.6	84	2.4
10	5.0	35	1.8	60	8.6	85	14.0
11	7.9	36	3.1	61	2.0	86	6.3
12	1.0	37	2.4	62	5.0	87	2.7
13	6.4	38	3.0	63	2.5	88	5.2
14	1.0	39	1.4	64	4.2	89	3.5
15	2.7	40	1.4	65	6.4	90	2.8
16	4.0	41	2.5	66	2.9	91	7.0
17	2.3	42	2.0	67	4.9	92	8.6
18	4.3	43	1.0	68	3.8	93	1.5
19	4.0	44	5.0	69	4.1	94	2.4
20	2.5	45	1.4	70	4.0	95	2.2
21	.2	46	2.4	71	10.1	96	2.1
22	1.1	47	1.4	72	4.0	97	2.7
23	6.2	48	2.0	73	6.2	98	3.1
24	2.1	49	4.7	74	.3	99	2.0
25	3.1	50	4.8	75	5.7	100	2.4

Table XIII

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 12

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	21.0	110	1.6	119	13.6	128	3.6
102	2.1	111	3.0	120	1.4	129	1.5
103	4.0	112	4.7	121	2.1	130	3.2
104	1.3	113	5.1	122	2.8	131	2.4
105	2.0	114	3.2	123	3.2	132	21.4
106	8.5	115	2.7	124	1.7	133	5.8
107	18.8	116	1.7	125	18.6	134	3.3
108	4.9	117	2.8	126	17.0	135	2.1
109	1.6	118	8.2	127	1.8		

Table XIII

TAPE COUNTER READINGS (mm) FOR TAPE No. 12

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	21.0	110	1.6	119	13.6	128	3.6
102	2.1	111	3.0	120	1.4	129	1.8
103	4.0	112	4.7	121	2.1	130	3.2
104	1.3	113	5.1	122	2.4	131	4.4
105	2.0	114	3.2	123	3.2	132	21.4
106	6.3	115	2.7	124	1.7	133	5.6
107	18.4	116	1.7	125	14.6	134	3.3
108	4.3	117	2.8	126	17.0	135	2.1
109	1.6	118	4.2	127	1.8		

Table XIV

TAPE CONTACT DISTANCES (mm) FOR TAPE NO. 13

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	26.7	26	13.2	51	1.3	76	7.1
2	34.6	27	9.7	52	4.2	77	4.4
3	10.5	28	4.9	53	2.5	78	1.9
4	4.9	29	2.7	54	1.5	79	2.1
5	1.5	30	3.6	55	1.4	80	5.0
6	5.8	31	3.9	56	5.7	81	2.5
7	5.8	32	6.8	57	5.1	82	3.8
8	5.0	33	25.0	58	11.8	83	11.7
9	2.1	34	.9	59	2.7	84	1.7
10	2.1	35	6.1	60	5.1	85	2.1
11	8.2	36	2.4	61	3.6	86	10.5
12	3.9	37	8.5	62	2.2	87	1.2
13	2.2	38	1.5	63	3.0	88	1.9
14	5.5	39	4.3	64	1.1	89	5.0
15	1.6	40	2.1	65	4.0	90	2.8
16	2.0	41	7.3	66	2.4	91	3.0
17	18.3	42	4.2	67	14.0	92	2.4
18	4.5	43	6.3	68	3.4	93	1.7
19	32.6	44	17.2	69	4.4	94	5.5
20	3.8	45	3.4	70	8.0	95	3.1
21	12.1	46	10.4	71	2.1	96	3.0
22	3.0	47	3.8	72	3.7	97	.8
23	3.2	48	3.2	73	2.4	98	4.0
24	2.0	49	2.0	74	2.0	99	1.7
25	2.0	50	2.2	75	17.0	100	1.7

Table XIV

TABLE CONTINUED DISTANCES (mm) FOR TABLE NO. 13

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	26.7	26	12.2	51	1.3	76	7.1
2	34.6	27	9.7	52	4.6	77	4.4
3	10.9	28	4.9	53	2.1	78	1.9
4	4.9	29	6.7	54	1.5	79	2.1
5	1.9	30	3.6	55	1.4	80	1.0
6	9.8	31	3.9	56	6.7	81	9.5
7	5.6	32	6.6	57	5.1	82	3.8
8	5.0	33	25.0	58	11.8	83	11.7
9	2.1	34	.9	59	6.7	84	1.7
10	2.1	35	6.1	60	9.1	85	2.1
11	8.2	36	2.0	61	3.5	86	10.9
12	3.0	37	6.3	62	2.2	87	1.6
13	2.4	38	1.5	63	2.0	88	1.9
14	2.5	39	4.3	64	1.1	89	.0
15	1.6	40	2.1	65	4.0	90	2.8
16	2.0	41	7.3	66	2.4	91	3.0
17	14.3	42	4.2	67	14.0	92	2.4
18	4.5	43	0.3	68	3.0	93	1.7
19	32.0	44	17.2	69	4.4	94	2.0
20	3.8	45	3.0	70	2.0	95	3.1
21	12.1	46	10.4	71	.1	96	2.0
22	3.0	47	3.0	72	2.1	97	.
23	3.2	48	3.2	73	.	98	4.0
24	2.0	49	2.0	74	2.0	99	1.7
25	2.0	50	2.2	75	11.0	100	1.7

Table XIV

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 13

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	3.7	118	4.0	134	16.8	150	1.2
102	1.1	119	8.3	135	4.9	151	2.1
103	8.8	120	2.0	136	16.3	152	5.7
104	11.7	121	9.7	137	2.9	153	1.3
105	3.8	122	2.8	138	8.7	154	6.8
106	12.9	123	3.5	139	2.7	155	2.6
107	1.7	124	2.0	140	2.0	156	2.1
108	3.3	125	3.2	141	1.4	157	1.7
109	2.8	126	5.8	142	2.7	158	2.5
110	2.4	127	1.8	143	1.0	159	5.4
111	1.0	128	2.6	144	4.2	160	.9
112	.6	129	5.0	145	4.9	161	3.8
113	4.7	130	5.2	146	7.3	162	2.0
114	2.2	131	15.0	147	7.3	163	1.0
115	6.0	132	6.8	148	1.4	164	3.6
116	13.5	133	1.2	149	2.8	165	1.5
117	13.5						

Table XIV

Table continued. Lighting (see) Run No. 17

No.	Lighting	No.	Lighting	No.	Lighting	No.	Lighting
101	3.7	118	[illegible]	134	10.6	150	1.2
102	1.1	119	4.3	135	4.9	151	2.1
103	8.6	120	2.0	136	16.3	152	3.7
104	11.7	121	9.7	137	2.9	153	1.3
105	3.8	122	6.8	138	[illegible].7	154	[illegible].8
106	12.9	123	3.	139	8.7	155	2.6
107	1.7	124	2.0	140	2.0	156	2.1
108	3.3	125	3.2	141	1.4	157	1.7
109	2.8	126	3.4	142	2.7	158	2.3
110	2.4	127	1.8	143	1.0	159	3.4
111	1.0	128	[illegible]	144	[illegible].2	160	.3
112	[illegible]	129	3.0	145	[illegible].3	161	3.8
113	4.7	130	[illegible].2	146	7.3	162	2.0
114	[illegible]	131	13.0	147	7.3	163	1.0
115	[illegible]	132	0.6	148	1.0	164	3.0
116	13.3	133	1.2	149	[illegible]	165	1.
117	13.3						

Table XV

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 14

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	2.2	26	12.9	51	3.0	76	22.3
2	4.6	27	57.3	52	3.4	77	30.0
3	5.0	28	18.0	53	15.0	78	3.9
4	14.8	29	7.3	54	1.4	79	4.0
5	9.2	30	13.8	55	8.0	80	4.9
6	7.6	31	4.8	56	2.7	81	13.2
7	1.8	32	2.9	57	7.3	82	6.5
8	1.9	33	7.0	58	1.2	83	1[illegible].4
9	15.0	34	2.0	59	3.9	84	4.0
10	6.9	35	1.8	60	5.2	85	1.8
11	4.7	36	4.8	61	7.2	86	7.7
12	3.0	37	3.9	62	8.4	87	6.7
13	.7	38	1.8	63	5.1	88	7.0
14	3.1	39	3.6	64	16.3	89	1.0
15	7.4	40	3.9	65	22.9	90	11.5
16	15.5	41	1.3	66	37.4	91	6.9
17	2.9	42	10.0	67	5.1	92	7.0
18	15.7	43	35.7	68	4.5	93	6.4
19	9.2	44	4.2	69	2.9	94	8.0
20	5.0	45	3.1	70	8.8	95	8.0
21	27.0	46	4.1	71	2.0	96	1.6
22	15.8	47	3.3	72	11.2	97	2.1
23	42.0	48	3.5	73	8.9	98	12.1
24	3.0	49	8.0	74	6.3	99	2.5
25	10.0	50	3.8	75	7.0	100	7.0

Table XV

TAR CONTACT VI TANCES (mm) FOR TAR No. 14

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	3.2	26	12.9	51	3.0	76	22.3
2	4.0	27	17.0	52	2.4	77	2.0
3	5.0	28	14.0	53	1.0	78	3.7
4	14.3	29	7.3	54	1.4	79	4.0
5	3.2	30	13.6	55	8.0	80	4.9
6	7.6	31	4.8	56	2.7	81	13.2
7	1.8	32	2.3	57	7.3	82	8.0
8	1.3	33	7.0	58	1.2	83	1.4
9	12.4	34	2.0	59	3.9	84	4.0
10	6.9	35	1.8	60	3.2	85	1.8
11	4.7	36	4.2	61	7.2	86	7.7
12	3.0	37	3.9	62	2.4	87	6.7
13	.7	38	1.8	63	3.1	88	7.0
14	3.1	39	3.6	64	16.3	89	1.0
15	7.4	40	3.9	65	22.9	90	11.3
16	15.3	41	1.3	66	37.0	91	6.9
17	2.9	42	14.0	67	3.1	92	7.0
18	14.7	43	35.7	68	4.0	93	6.8
19	9.0	[illegible]	4.2	69	2.2	94	2.0
20	2.0	44	3.1	70	6.1	95	8.0
21	21.0	45	4.1	[illegible]	[illegible]	96	1.0
22	13.1	47	3.1	46	[illegible]	97	[illegible]
23	42.0	48	5.0	[illegible]	[illegible]	98	17.1
24	3.0	49	6.0	[illegible]	3.2	[illegible]	2.0
25	10.0	50	3.6	[illegible]	7.0	100	7.0

Table XV

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 14

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	3.2	119	5.0	136	4.5	153	10.2
102	1.8	120	4.1	137	6.6	154	6.5
103	9.5	121	8.5	138	2.9	155	4.4
104	9.9	122	5.2	139	13.2	156	3.2
105	5.0	123	26.5	140	1.8	157	3.4
106	7.9	124	6.0	141	2.9	158	3.0
107	10.0	125	18.0	142	22.9	159	8.9
108	3.2	126	19.5	143	3.5	160	9.0
109	10.9	127	3.3	144	4.3	161	27.9
110	14.9	128	9.8	145	1.1	162	7.0
111	8.6	129	1.2	146	12.9	163	3.0
112	37.6	130	6.0	147	14.8	164	1.7
113	11.5	131	10.8	148	2.0	165	4.3
114	49.9	132	4.9	149	6.1	166	3.1
115	9.5	133	3.0	150	2.1	167	3.9
116	14.8	134	3.6	151	47.6	168	40.1
117	8.0	135	4.0	152	10.0	169	4.1
118	12.3						

Table XV

TREE CONTACT DISTANCES (mm) FROM TREE No. 14

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	3.2	119	3.0	136	4.[illegible]	153	10.2
102	1.8	120	4.1	137	6.[illegible]	154	6.5
103	9.5	121	6.5	138	2.9	155	4.4
104	9.9	122	5.2	139	13.2	156	4.2
105	5.0	123	26.5	140	1.8	157	3.4
106	7.9	124	6.0	141	2.9	158	3.0
107	10.0	125	13.0	142	22.9	159	8.9
108	3.2	126	1.5	143	3.9	160	3.0
109	10.9	127	3.3	144	4.3	161	27.3
110	14.9	128	3.8	145	1.1	162	7.0
111	8.0	129	1.2	146	12.3	163	2.0
112	37.0	130	0.0	147	14.2	164	1.7
113	11.3	131	10.8	148	2.0	165	4.3
114	43.3	132	4.3	149	0.1	166	3.1
115	2.3	133	3.0	150	2.1	167	3.3
116	14.8	134	3.0	151	47.0	168	40.1
117	6.0	135	4.0	152	10.0	169	4.1
118	12.3						

Table XVI

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 15

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	5.1	26	4.7	51	9.0	76	25.0
2	5.0	27	3.5	52	7.0	77	8.3
3	4.0	28	5.0	53	16.8	78	19.2
4	1.4	29	11.3	54	11.5	79	2.6
5	2.2	30	8.3	55	1.2	80	3.5
6	9.3	31	6.1	56	2.0	81	.6
7	5.0	32	33.0	57	8.2	82	2.5
8	18.8	33	8.0	58	3.6	83	1.0
9	3.0	34	1.3	59	45.0	84	8.0
10	4.8	35	7.0	60	23.3	85	21.8
11	6.1	36	7.0	61	20.9	86	6.9
12	4.7	37	5.1	62	17.6	87	2.0
13	28.7	38	1.4	63	7.5	88	50.5
14	5.2	39	8.4	64	6.5	89	9.9
15	4.7	40	5.5	65	4.0	90	10.3
16	2.7	41	5.2	66	11.5	91	14.0
17	9.0	42	3.9	67	8.0	92	8.6
18	3.2	43	17.0	68	11.2	93	21.6
19	1.1	44	9.0	69	11.0	94	18.7
20	25.3	45	37.5	70	24.7	95	8.6
21	8.4	46	14.0	71	6.7	96	5.0
22	2.0	47	5.3	72	10.3	97	6.5
23	5.4	48	5.5	73	7.4	98	3.5
24	4.7	49	6.0	74	15.1	99	6.0
25	7.0	50	2.2	75	7.3	100	3.3

Table XII

THE NUMBER OF PARTS (mm) FOR TAB No. 12

No.	[illegible]	No.	[illegible]	No.	[illegible]	No.	[illegible]
1	[illegible]	26	[illegible]	51	[illegible]	76	[illegible]
2	[illegible]	27	[illegible]	52	[illegible]	77	[illegible]
3	[illegible]	28	[illegible]	53	[illegible]	78	[illegible]
4	[illegible]	29	[illegible]	54	[illegible]	79	[illegible]
5	[illegible]	30	[illegible]	55	[illegible]	80	[illegible]
6	[illegible]	31	[illegible]	56	[illegible]	81	[illegible]
7	[illegible]	32	[illegible]	57	[illegible]	82	[illegible]
8	[illegible]	33	[illegible]	58	[illegible]	83	[illegible]
9	[illegible]	34	[illegible]	[illegible]	[illegible]	84	[illegible]
10	[illegible]	35	[illegible]	[illegible]	[illegible]	85	[illegible]
11	[illegible]	36	[illegible]	61	[illegible]	86	[illegible]
12	[illegible]	37	[illegible]	62	[illegible]	87	[illegible]
13	[illegible]	38	[illegible]	63	[illegible]	88	[illegible]
14	[illegible]	39	[illegible]	64	[illegible]	89	[illegible]
15	[illegible]	40	[illegible]	65	[illegible]	[illegible]	[illegible]
16	[illegible]	41	[illegible]	66	[illegible]	[illegible]	[illegible]
17	[illegible]	42	[illegible]	67	[illegible]	[illegible]	[illegible]
18	[illegible]	43	[illegible]	68	[illegible]	[illegible]	[illegible]
19	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
21	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
25	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]

Table XVI

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 15

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	4.6	111	4.7	121	9.8	131	18.2
102	32.6	112	5.3	122	5.3	132	40.0
103	88.4	113	47.2	123	7.1	133	40.9
104	2.0	114	8.6	124	4.0	134	5.0
105	5.1	115	10.0	125	10.4	135	28.5
106	3.9	116	2.2	126	20.0	136	13.2
107	5.5	117	10.8	127	84.4	137	10.2
108	5.4	118	4.7	128	22.5	138	13.3
109	18.8	119	18.3	129	9.0	139	5.4
110	10.5	120	8.0	130	5.0	140	12.5

Table XVI

TAPE COMPACT DISTANCES (mm) FOR TAPE No. 15

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	4.6	111	4.7	121	9.5	131	18.2
102	25.6	112	5.3	122	5.5	132	44.0
103	65.4	113	47.2	123	7.1	133	40.9
104	2.0	114	8.0	124	4.0	134	3.0
105	3.1	115	10.0	125	10.4	135	28.1
106	3.9	116	2.2	126	20.0	136	12.2
107	5.5	117	10.5	127	64.4	137	10.2
108	5.4	118	4.7	128	22.5	138	13.3
109	18.4	119	18.3	129	3.0	139	3.4
110	10.5	120	0.0	130	5.0	140	12.1

Table XVII

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 16

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	2.7	12	2.4	23	24.9	33	15.0
2	10.0	13	1.5	24	21.0	34	7.7
3	5.3	14	4.5	25	4.5	35	7.4
4	6.3	15	5.0	26	2.6	36	2.0
5	1.6	16	8.1	27	25.8	37	5.3
6	2.9	17	8.9	28	6.2	38	4.5
7	3.0	18	3.2	29	4.0	39	11.6
8	7.9	19	2.9	30	15.0	40	8.6
9	4.6	20	3.5	31	5.8	41	50.8
10	7.9	21	3.5	32	6.0	42	15.6
11	15.7	22	4.0				

Table XVII

LAKE SURFACE DISTANCES (km) FOR TERM NO. 15

No.	Distance	No.	Distance	No.	Distance	No.	Distance
1	[illegible]	12	[illegible]	23	[illegible]	33	13.6
2	10.0	13	1.5	24	1.0	34	7.1
3	[illegible]	14	4.3	25	4.3	35	7.4
4	[illegible]	15	[illegible]	26	[illegible]	36	[illegible]
5	[illegible]	16	6.1	27	[illegible]	37	5.3
6	2.3	17	[illegible]	28	6.2	38	4.3
7	[illegible]	18	3.2	29	4.0	39	11.0
8	[illegible]	19	2.9	30	[illegible]	40	4.6
9	[illegible]	20	3.5	31	[illegible]	41	[illegible]
10	7.3	21	[illegible]	32	[illegible]	42	14.6
11	[illegible]	22	4.0				

Table XVIII

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 17

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	2.6	26	5.8	51	4.1	76	10.2
2	3.3	27	8.1	52	10.9	77	8.9
3	.5	28	6.0	53	5.6	78	2.1
4	34.7	29	4.0	54	2.4	79	5.8
5	5.7	30	2.3	55	3.7	80	2.1
6	12.1	31	3.7	56	8.8	81	1.7
7	4.5	32	3.9	57	7.4	82	8.8
8	1.9	33	5.1	58	8.5	83	3.3
9	3.8	34	22.9	59	4.0	84	5.0
10	3.7	35	11.8	60	6.3	85	.5
11	4.3	36	9.0	61	4.2	86	3.3
12	.8	37	2.3	62	10.5	87	5.4
13	21.0	38	2.0	63	4.7	88	4.7
14	10.8	39	.5	64	2.3	89	7.0
15	24.9	40	3.8	65	3.7	90	4.9
16	5.5	41	2.5	66	11.0	91	3.8
17	2.7	42	1.9	67	2.1	92	6.9
18	2.4	43	1.0	68	9.0	93	7.2
19	2.8	44	12.3	69	3.5	94	6.2
20	1.2	45	2.8	70	4.1	95	2.[illegible]
21	5.7	46	8.8	71	1.8	96	7.1
22	3.6	47	2.2	72	1.0	97	5.6
23	8.8	48	2.8	73	2.2	98	3.4
24	2.0	49	8.3	74	9.9	99	27.7
25	2.7	50	2.0	75	10.3	100	20.4

Table [illegible]

[illegible] DISTANCE [illegible] (m.) [illegible] No. 17

No.	[illegible]	No.	[illegible]	No.	[illegible]	No.	[illegible]
1	2.6	26	5.8	51	4.1	76	10.2
2	3.3	27	.1	52	10.3	77	5.3
3	.5	28	[illegible]	53	3.6	78	2.1
4	24.7	29	4.0	54	2.4	79	[illegible]
5	.7	30	2.3	55	3.7	80	2.1
6	12.1	31	3.7	56	[illegible]	81	1.7
7	4.3	32	3.9	57	7.4	82	3.4
8	1.9	33	5.1	58	[illegible]	83	7.3
9	3.8	34	21.3	59	[illegible]	84	[illegible]
10	2.7	35	11.8	60	6.2	85	[illegible]
11	4.3	36	3.0	61	4.2	86	2.3
12	.6	37	[illegible]	62	10.5	87	2.4
13	21.0	38	2.0	63	4.7	88	4.1
14	10.6	39	.	64	2.3	89	[illegible]
15	24.9	40	3.8	65	3.7	90	4.3
16	.	41	2.3	66	12.0	91	3.8
17	2.7	42	1.9	67	2.1	92	.9
18	.	43	1.0	68	[illegible]	93	.
19	7.8	44	11.1	69	[illegible]	94	.6
20	1.4	45	[illegible]	70	4.1	[illegible]	[illegible]
21	.7	46	[illegible]	71	1.4	[illegible]	3.1
22	3.0	47	[illegible]	[illegible]	[illegible]	97	[illegible]
23	.4	48	[illegible]	73	[illegible]	98	[illegible]
24	[illegible]	49	[illegible]	74	[illegible]	99	4.1
25	[illegible]	50	[illegible]	75	[illegible]	100	[illegible]

Table XVIII

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 17

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	7.0	126	3.7	151	38.0	176	89.3
102	5.5	127	2.6	152	2.5	177	36.5
103	7.0	128	2.0	153	15.3	178	17.1
104	31.9	129	2.8	154	17.3	179	2.3
105	5.7	130	2.8	155	4.0	180	5.3
106	3.9	131	4.6	156	4.6	181	7.2
107	2.0	132	2.2	157	8.8	182	2.4
108	4.2	133	3.9	158	1.0	183	3.5
109	24.8	134	4.3	159	7.0	184	2.0
110	5.5	135	2.4	160	6.0	185	12.4
111	6.0	136	2.1	161	3.7	186	2.4
112	8.3	137	9.3	162	7.9	187	8.2
113	11.9	138	9.5	163	1.8	188	4.0
114	12.0	139	3.9	164	2.1	189	3.4
115	3.5	140	5.0	165	1.2	190	14.2
116	5.4	141	12.2	166	7.0	191	5.3
117	6.9	142	5.0	167	5.7	192	3.0
118	4.1	143	.8	168	4.0	193	7.4
119	8.0	144	3.8	169	11.0	194	19.2
120	.7	145	5.9	170	5.6	195	2.4
121	5.0	146	2.4	171	110.7	196	4.4
122	.5	147	3.2	172	.5	197	2.[illegible]
123	5.9	148	11.9	173	21.0	198	2.0
124	.4	149	5.3	174	3.8	19[illegible]	3.4
125	7.2	150	22.2	175	25.7	200	3.8

TABLE XVIII

THE COMMON DISTANCES (mm) FOR TABLE NO. 17

No.	Distance	No.	Distance	No.	Distance	No.	Distance
101	[illegible]	126	3.7	151	34.0	176	49.3
102	[illegible]	127	4.0	152	8.0	177	2.5
103	[illegible]	128	4.0	153	1.3	178	17.1
104	21.7	129	4.8	154	17.3	179	.3
105	5.7	130	[illegible]	155	[illegible]	180	3.3
106	3.3	131	4.8	156	[illegible]	181	7.5
107	[illegible]	132	[illegible]	157	4.8	182	3.4
108	[illegible]	133	3.9	[illegible]	1.0	183	3.3
109	24.8	134	[illegible]	159	7.0	184	4.0
110	3.3	135	8.4	160	3.0	185	12.4
111	6.0	136	2.1	161	3.7	186	2.4
112	[illegible]	137	9.3	162	7.9	187	3.2
113	11.3	138	[illegible]	163	1.8	188	[illegible]
114	19.0	139	3.3	164	2.1	189	3.4
115	3.3	140	3.0	165	1.0	190	1.2
116	3.4	141	1.2	166	[illegible]	191	[illegible]
117	6.3	[illegible]	3.0	167	.7	192	1.0
118	[illegible]	143	[illegible]	168	4.0	193	1.4
119	5.0	144	3.8	[illegible]	11.0	[illegible]	[illegible]
120	[illegible]	145	[illegible]	170	[illegible]	[illegible]	[illegible]
121	[illegible]	146	[illegible]	171	[illegible]	[illegible]	[illegible]
122	[illegible]	147	3.0	172	[illegible]	197	[illegible]
123	[illegible]	[illegible]	11.0	173	[illegible]	198	1.0
124	[illegible]	[illegible]	3.3	174	[illegible]	199	[illegible]
125	[illegible]	150	44.2	175	[illegible]	[illegible]	3.3

Table XVIII

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 17

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
201	5.6	220	22.6	239	6.0	258	4.0
202	3.9	221	2.1	240	4.0	259	4.0
203	8.9	222	2.4	241	5.7	260	.7
204	7.0	223	5.4	242	2.2	261	9.3
205	1.7	224	6.2	243	1.9	262	3.8
206	6.3	225	4.0	244	2.6	263	1.7
207	5.2	226	4.0	245	1.0	264	2.0
208	7.3	227	5.7	246	1.6	265	10.9
209	2.8	228	6.0	247	6.0	266	3.6
210	7.0	229	22.0	248	4.7	267	1.7
211	2.8	230	5.9	249	11.0	268	5.9
212	4.0	231	4.0	250	6.0	269	5.7
213	7.3	232	16.0	251	24.0	270	4.0
214	3.5	233	4.0	252	10.5	271	3.0
215	7.0	234	9.0	253	7.2	272	3.8
216	4.7	235	10.5	254	4.0	273	1.5
217	.8	236	10.7	255	2.7	274	3.7
218	8.3	237	4.3	256	3.5	275	8.8
219	27.6	238	5.6	257	3.8	276	.9

Table XVIII

TAPE CONTACT DISTANCE (mm) FOR TEST No. 17

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
201	5.6	220	22.6	239	6.0	258	4.0
202	3.9	221	2.1	240	4.0	259	4.0
203	8.9	222	2.4	241	4.7	260	.7
204	7.0	223	4.4	242	4.4	261	9.3
205	1.7	224	0.2	243	1.9	262	3.8
206	6.3	225	4.0	244	2.0	263	1.7
207	2.2	226	4.0	245	1.0	264	2.0
208	7.3	227	4.7	246	1.6	265	14.9
209	2.8	228	0.0	247	6.0	266	3.6
210	7.0	229	22.0	248	4.7	267	1.7
211	2.8	230	2.9	249	12.0	268	5.9
212	4.0	231	4.0	250	4.0	269	5.7
213	7.3	232	10.0	251	24.0	270	4.0
214	3.5	233	4.0	252	10.5	271	3.0
215	7.0	234	3.0	253	7.2	272	3.8
216	4.7	235	10.5	254	4.0	273	1.5
217	.8	236	10.7	255	2.7	274	3.7
218	8.3	237	4.1	[illegible]	4.	275	8.8
219	17.6	238	5.6	257	3.8	276	.0

Table XIX

TAPE CONTACT DISTANCES (ms) FOR TAPE No. 18

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
1	5.3	26	2.6	51	10.1	76	8.2
2	5.0	27	5.7	52	13.9	77	8.0
3	2.2	28	4.3	53	9.0	78	5.3
4	4.9	29	2.0	54	8.8	79	2.4
5	3.2	30	1.6	55	10.8	80	1.5
6	3.5	31	2.0	56	2.3	81	17.0
7	14.3	32	8.6	57	7.0	82	5.2
8	21.1	33	6.6	58	7.1	83	14.0
9	37.2	34	6.3	59	4.0	84	9.2
10	7.4	35	8.0	60	3.3	85	3.3
11	7.4	36	2.2	61	2.3	86	13.6
12	4.1	37	3.6	62	4.9	87	119.9
13	24.0	38	23.0	63	3.7	88	81.0
14	56.6	39	.9	64	12.5	89	9.8
15	6.0	40	8.9	65	2.4	90	24.7
16	4.5	41	.9	66	2.0	91	49.4
17	5.3	42	13.0	67	4.5	92	8.9
18	13.1	43	9.4	68	8.0	93	2.3
19	3.0	44	6.2	69	11.0	94	2.4
20	16.9	45	5.4	70	13.5	95	5.6
21	9.0	46	14.4	71	5.9	96	3.3
22	10.0	47	3.2	72	2.3	97	3.7
23	60.3	48	1.3	73	8.2	98	9.0
24	2.2	49	7.8	74	6.7	99	26.[illegible]
25	5.6	50	2.1	75	12.3	100	4.6

TABLE XIX

TAPE COMPANY : BRANDS (mm) FOR TEST No. 15

No.	BRANDS	No.	BRANDS	No.	BRANDS	No.	BRANDS
1	5.3	26	2.6	51	[illegible]	76	6.2
2	[illegible]	27	3.7	52	13.9	77	4.0
3	2.2	28	4.3	53	3.0	78	5.3
4	4.9	29	[illegible]	54	8.8	79	4.4
5	2.2	30	1.6	55	10.8	80	1.5
6	3.3	31	2.0	56	[illegible]	81	17.0
7	14.3	32	8.6	57	7.0	82	3.2
8	21.1	33	6.6	58	7.1	83	14.0
9	17.2	34	6.3	59	[illegible]	84	0.2
10	7.4	35	8.0	60	3.3	85	5.3
11	7.4	36	2.2	61	4.3	86	13.6
12	4.1	37	3.0	62	4.9	87	11.9
13	24.0	38	[illegible]	63	3.7	88	11.0
14	30.0	39	[illegible]	64	12.[illegible]	89	[illegible]
15	[illegible]	40	3.3	65	[illegible]	90	24.7
16	[illegible]	41	[illegible]	66	[illegible]	91	[illegible]
17	[illegible]	42	1.0	67	4.3	92	6.7
18	13.1	43	3.4	68	[illegible]	93	5.3
19	3.0	44	0.3	69	11.[illegible]	94	[illegible]
20	10.3	45	3.4	70	[illegible]		2.0
21	[illegible]	46	14.4	71	[illegible]	96	2.3
22	[illegible]	47	2.2	72	[illegible]	97	[illegible]
23	[illegible]	48	1.7	73	[illegible]	98	[illegible]
24	[illegible]	49	7.8	74	[illegible]	99	[illegible]
25	[illegible]	50	2.1	75	[illegible]	100	[illegible]

Table XIX

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 18

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
101	2.0	126	14.0	151	1.7	176	9.0
102	7.5	127	3.3	152	4.4	177	9.0
103	5.5	128	9.0	153	7.3	178	4.0
104	5.9	129	7.3	154	1.8	179	42.7
105	4.3	130	8.6	155	9.7	180	7.6
106	9.6	131	6.3	156	5.4	181	3.0
107	6.0	132	20.0	157	4.1	182	2.2
108	19.0	133	26.0	158	22.8	183	15.7
109	20.9	134	3.0	159	2.6	184	22.9
110	4.0	135	7.4	160	7.2	185	2.5
111	3.2	136	8.7	161	7.2	186	2.5
112	2.3	137	5.5	162	19.4	187	199.0
113	3.8	138	1.2	163	21.1	188	10.6
114	7.4	139	7.0	164	4.0	189	8.8
115	5.2	140	6.4	165	21.4	190	5.8
116	8.3	141	2.2	166	24.0	191	2.0
117	3.[illegible]	142	3.8	167	30.7	192	38.2
118	17.7	143	15.5	168	7.7	193	[illegible]
119	7.1	144	4.0	169	2.6	194	21.[illegible]
120	16.0	145	5.4	170	12.9	195	17.3
121	7.6	146	8.0	171	22.9	196	5.7
122	21.1	147	7.4	172	9.0	197	3.[illegible]
123	7.0	148	12.0	173	17.9	198	14.4
124	2.3	149	6.0	174	22.4	199	6.2
125	4.0	150	2.0	175	24.2	200	4.2

Table XIX

TAKE CONTACT OF TAPPING (mm) FOR CASE No. 14

No.	DIAGRAMS	No.	DIAGRAMS	No.	DIAGRAMS	No.	DIAGRAMS
101	8.0	125	14.0	149	1.7	173	3.0
102	7.5	127	3.3	152	4.4	177	1.0
103	2.5	128	1.0	153	7.3	178	4.0
104	3.3	129	1.3	154	1.6	179	2.7
105	4.2	130	6.0	155	3.7	180	7.6
106	2.0	131	4.3	156	2.4	181	3.0
107	6.0	132	20.0	157	4.1	182	2.2
108	19.0	133	20.0	158	22.6	183	13.7
109	26.9	134	3.0	159	2.0	184	2.9
110	4.0	135	1.4	160	7.2	185	3.0
111	7.8	136	4.7	161	7.2	186	2.9
112	2.3	137	3.3	162	1.4	187	199.0
113	3.6	138	1.2	163	41.1	188	10.6
114	7.4	139	7.0	164	4.0	189	2.6
115	3.2	140	4.4	165	21.4	190	3.8
116	4.3	141	2.6	166	84.0	191	7.0
117	[illegible]	142	3.8	167	30.7	192	14.2
118	14.4	143	1.5	168	4.7	193	[illegible]
119	7.1	144	4.0	169	7.0	194	1.2
120	[illegible]	145	3.4	170	12.3	[illegible]	17.3
121	7.6	146	6.0	171	[illegible]	[illegible]	3.7
122	21.1	147	[illegible]	172	[illegible]	197	[illegible]
123	7.0	148	12.0	173	7.0	198	14.1
124	2.3	149	0.0	174	[illegible]	199	2.2
125	4.0	150	[illegible]	175	[illegible]	200	4.2

Table XIX

TAPE CONTACT DISTANCES (mm) FOR TAPE No. 18

No.	DISTANCE	No.	DISTANCE	No.	DISTANCE	No.	DISTANCE
201	5.4	219	3.2	236	6.0	253	9.0
202	4.1	220	5.0	237	40.5	254	40.6
203	2.1	221	14.1	238	3.8	255	23.0
204	2.6	222	4.2	239	4.0	256	15.7
205	19.0	223	1.0	240	10.0	257	7.5
206	12.5	224	2.6	241	4.0	258	2.2
207	6.0	225	3.8	242	17.5	259	4.4
208	2.0	226	1.9	243	3.9	260	10.4
209	2.2	227	26.0	244	13.7	261	2.5
210	2.5	228	98.0	245	4.0	262	2.5
211	0.0	229	5.6	246	14.0	263	21.0
212	1.8	230	9.2	247	4.7	264	7.0
213	3.9	231	0.9	248	1.0	265	3.7
214	3.7	232	7.3	249	4.0	266	5.5
215	4.4	233	2.6	250	3.2	267	2.4
216	2.3	234	2.0	251	34.3	268	6.0
217	1.7	235	2.3	252	69.3	269	3.4
218	10.8						

Table XIX

[illegible] No. 18

No.	[illegible]	No.	[illegible]	No.	[illegible]	No.	[illegible]
201	3.4	214	3.0	230	.0	243	4.0
202	4.1	220	3.0	237	4.0	244	4.5
203	2.1	221	14.1	238	3.4	245	23.0
204	2.0	222	4.1	239	4.0	246	18.7
205	13.0	223	1.0	240	10.0	247	7.5
206	14.0	224	1.6	241	1.0	[illegible]	.2
207	6.0	225	3.8	242	11.0	[illegible]	.0
208	1.0	226	1.3	243	3.4	248	10.0
209	0.0	227	21.0	244	13.7	249	0.5
210	0.3	228	3.0	245	4.0	250	2.5
211	0.0	229	3.0	246	14.0	251	0.3
212	1.1	230	3.5	247	4.7	252	7.0
213	3.0	231	6.0	248	1.0	253	3.7
214	3.7	232	3.3	249	4.0	254	3.5
215	4.4	233	0.0	250	3.5	255	0.4
216	2.3	234	2.0	251	34.3	256	6.0
217	0.7	235	2.3	252	0.0	257	1.4
218	10.4						

APPENDIX E

Tabulated Distribution of Contact Areas

Page

Table XX. Table of Contact Area Distribution for All Tapes .....A 54

Table XXI. Table of Contact Area Distribution for Tape 8 .....A 55

Table XX

TABLE OF CONTACT AREA DISTRIBUTION FOR ALL TAPES

Contact Area ($cm^2 x 10^8$)	Mean Area ($cm^2 x 10^8$)	No. of Contacts	Contact Area ($cm^2 x 10^8$)	Mean Area ($cm^2 x 10^8$)	No. of Contacts
0			146.0		
	7.3	2524		153.3	4
14.6			160.6		
	21.9	155		167.9	3
29.2			175.2		
	36.5	69		182.5	3
43.8			189.8		
	51.1	39		197.1	4
58.4			204.4		
	65.7	29		211.7	5
73.0			21[illegible].0		
	80.3	7		226.3	3
87.6			233.6		
	94.9	10		240.9	3
102.2			248.2		
	109.5	12		255.5	2
116.8			262.8		
	124.1	8		270.1	2
131.4					
	138.7	8		284.7	3

DISTRIBUTION OF CONTACT AREAS LESS THAN $14.6 x 10^{-8} cm^2$

Contact Area ($cm^2 x 10^8$)	Mean Area ($cm^2 x 10^8$)	No. of Contacts	Contact Area ($cm^2 x 10^8$)	Mean Area ($cm^2 x 10^8$)	No. of Contacts
0			7.30		
	.73	1558		8.03	54
1.46			8.76		
	2.19	417		9.49	48
2.92			10.22		
	3.65	178		10.95	30
4.38			11.68		
	5.11	100		12.41	19
5.84			13.14		
	6.55	90		13.87	30
7.30			14.60		

Table 4A

[illegible]

Contact Area ($cm^2 x10^4$)	Mean Area ($cm^2 x10^4$)	No. of Contacts	Contact Area ($cm^2 x10^4$)	Mean Area ($cm^2 x10^4$)	No. of Contacts
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]

[illegible]

Contact Area ($cm^2 x10^4$)	Mean Area ($cm^2 x10^4$)	No. of Contacts	Contact Area ($cm^2 x10^4$)	Mean Area ($cm^2 x10^4$)	No. of Contacts
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]

Table XXI

CALCULATIONS TO OBTAIN DIAMETER OF AVERAGE CONTACT AREA FOR TAPE No. 8

D	N	$(D/2)^2$	$(D/2)^2N$
0	258	12.5	
10.0			
	27	37.5	101
14.1			
	20	62.5	125
17.3			
	7	87.5	612
20.0			
	6	112.5	675
22.4			
	3	137.5	413
24.5			
	3	162.5	488
26.4			
	4	187.5	751
28.3			
	4	212.5	848
30.0			
	3	237.5	712
31.6			
	1	262.5	263
33.2			
	1	287.5	287
34.6			
	0	312.5	0
36.0			
	1	337.5	338
37.4			
	2	362.5	725
38.7			
	2	387.5	775
40.0			
	1	412.5	412
41.2			
	2	437.5	875
42.4			
	1	462.5	462
43.6			
	1	487.5	488
44.7			
	347		9350

D	N	$(D/2)^2$	$(D/2)^2N$
0	148	1.3	192
3.2			
	30	3.8	114
4.5			
	24	6.3	151
5.5			
	22	8.8	193
6.3			
	15	11.3	170
7.1			
	8	13.8	110
7.7			
	8	16.3	130
8.4			
	1	18.8	19
8.9			
	1	21.3	21
9.5			
	1	23.8	24
10.0			
	258		1124
46.9	1	550	550
47.8	1	572	572
55.2	1	762	762
60.0	1	900	900
72.2	1	1320	1320
81.4	1	1660	1660
	6		5764

APPENDIX F

Sample Calculations

Page

I. Average Diameter of Contacts for Tape 8 .....A 57

II. Diameter of Average Contact Area for Tape 8 .....A 58

[illegible]

[illegible]

[illegible]

[illegible]

SAMPLE CALCULATIONS

Average diameter of the contact

areas for Tape 8

The data for Tape 8 is given in Tables 1 and 9.

ΣN = total number of contacts = 353

Σd = sum of all contact tape distances = 3,060.5mm

$\bar{d}$ = average contact tape distance

$\bar{d} = \Sigma d/\Sigma N$ = 3,060.5/353 = 8.675mm

Tape speed = 100mm/sec.

Crossing speed = $r\Omega$

where: r = distance from center of rotation of the slider to the probe contact wire in mm.

Ω = angular velocity of the slider in radians/sec.

Crossing speed = (1.2 x 25.4) (24/441)(π/60) = .0868mm/sec.

d_a = average diameter of the contact areas

$$d_a = \frac{\bar{d} \times (\text{crossing speed})}{2 \times (\text{tape speed})} = \frac{8.675(.0868)}{2 \times (100)} = 3.77 \times 10^{-4}\text{cm.}$$

SAMPLE CALCULATIONS

Diameter of the average contact area for Tape 6

The statistical analysis of the data for Tape 6 is given in Table XX.

N = number of contacts in one interval

D = the square root of the average of the squares of the two extreme tape distances for one interval

$\bar{D}$ = the square root of the average of the squares of all the tape distances

$\bar{D}^2 = \Sigma(ND^2)/\Sigma N$

$\bar{D}/2 = \sqrt{\Sigma[N(D/2)^2]/\Sigma N} = \sqrt{16238/353} = 6.80\text{mm}$

d_A = diameter of the average contact area

$$d_A = \frac{\bar{D} \times (\text{crossing speed})}{2 \times (\text{tape speed})} = \frac{6.80(.0867)}{100} = 5.90 \times 10^{-4}\text{cm}$$

APPENDIX G

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